# Sting like a Butterfly.



BENCHMADE

CONSUMER CATALOG 2011

# BENCHMADE

Hello!

Whether you are new to Benchmade or a loyal fan, welcome and thank you for considering our products. Our employees take enormous pride in manufacturing premium sports cutlery and edged tools at our factory in Oregon City, Oregon. We remain steadfast in our commitment to providing high quality products that will deliver superior performance for our customers.

In the past year, we have continued to invest heavily in training our people and improving our manufacturing capabilities. We have expanded the footprint of our plant in Oregon while continuing to pursue materials, techniques, and processes that deliver the most innovative products on the market.

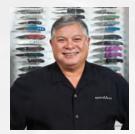
We are very excited about the new products, designs and mechanisms that will be introduced in 2011. In our Blue Class, we have added several new designs from custom knife maker Paul Poehlmann. Be sure to check out the Axial™ series of folding knives. We have also added a smooth flipper designed by Charles Marlowe - the model 53 Mangus,™ a great EDC Bali-Song® Other new knives in the Blue Class include the smaller sized AXIS® Assist 470 Emissary™ and the premium model 581 Barrage® featuring a G10/Aluminum handle and M390 Super Steel blade. We have strengthened our Black Class with the launch of the model 915 Triage," our first folding knife to include a hook safety cutter and carbide tip glass breaker. We've also updated our 9101 Auto-Stryker® with a stronger spring and larger deployment button. A new double action auto designed by Bill Harsey, the 3800 NTK, is also worth checking out. And in our Gold Class we will be offering the model 890-111 Torrent® for the duration of the calendar year. It features an aluminum handle, Nitrous® assist opener and M390 Super Steel blade.

Perhaps our most exciting news is the modification of our coating for BK and SBK blades. We are pleased to announce that we have entered into an exclusive agreement with NIC Industries to use their Cerakote<sup>20</sup> Gen II coating. This technology is designed to provide a visual, near-infrared and thermal signature management capability. At the same time, this new coating resists corrosion, enhancing the durability of the blade.

Finally, I'd like to thank our vast network of retail partners around the globe for helping promote and develop our brand. Your support is critical in our success.

Remember, you're not just buying a knife. You're buying a Benchmade.

Les de Asis Founder and Owner





## **ICON LEGEND**



Ambidextrous carry



Reversible carry-clip



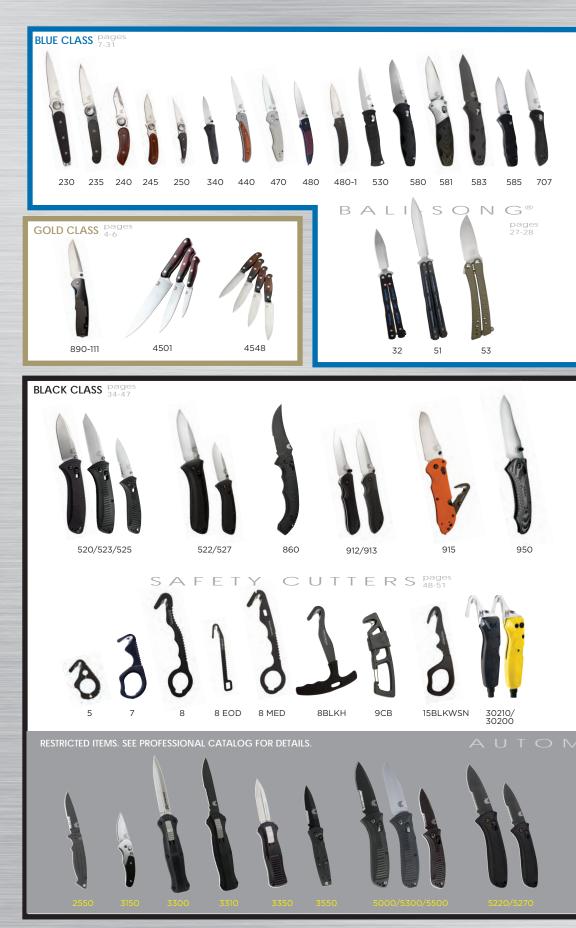
Patented AXIS® locking mechanism



MOLLE® Compatible

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Our GOLD CLASS

products set the
standard for what is
possible in premium knife
manufacturing.



## 890-111 Torrent®



STEIGERWALT DESIGN-U.S.A.

# Featuring the Nitrous® Assist locking mechanism, this elegant gold class knife offers detailed aluminum and carbon fiber handles, as well as black nickel hardware.

- Modified locking-liner with Nitrous® Assist mechanism
- Modified drop point blade with thumb-stud opener
- M390 super steel blade (60-62HRC)
- · Smooth aluminum with detailed carbon fiber inlays; black nickel hardware
- DLC tip-up pocket clip



BLADE LENGTH 3.60" (9.14cm)
BLADE THICKNESS 0.100" (2.54mm)

0PEN 8.20" (20.83cm)
(LOSED 4.60" (11.68cm)

WEIGHT 3.80oz (107.72g)
HANDLE THICKNESS 0.61" (15.49mm)

890-111 \$400

# Prestigedges™

DE ASIS DESIGN — U.S.A.

# Perfectly blended micarta and winewood add to the elegance of the Prestigedges.

 Single piece full-tang 440C stainless steel blades (58-60HRC)







Configurations/MSRP

4501 \$500 (available only in 3-piece set)

4548 \$500 (set of 4 knives)

| BLADE LENGTH    |
|-----------------|
| BLADE THICKNESS |
| OVERALL LENGTH  |
| WEIGHT          |

| Chef Knife       | Utility Knife    |
|------------------|------------------|
| 8.00" (20.32cm)  | 6.00" (15.24cm)  |
| 0.140" (3.59mm)  | 0.120" (3.05mm)  |
| 13.00" (33.00cm) | 10.25" (26.04cm) |

8.50oz (241.00g) 4.80oz (136.00g)

| Paring Knif    | e   |
|----------------|-----|
| 3.50" (8.89cr  | n)  |
| 0.070" (1.84r  | nm) |
| 7.09" (18.01cı | m)  |
| 2.10oz (60.00  | Ͻg) |

| Steak Knives    |
|-----------------|
| 4.80" (12.19cm) |
| 0.082" (2.08mm) |
| 9.00" (22.86cm) |
| 2.8oz (79.30g)  |

Our **BLUE CLASS** represents the heart of everything that is Benchmade. These products are designed and built for the individual who appreciates the difference that a high-quality cutting tool can make.

# 470 Emissary™

OSBORNE DESIGN - U.S.A.







## This new lightweight knife is an AXIS® Assist in a thin package.

- AXIS® Assist locking mechanism with safety
- · Clip point blade with ambidextrous thumb-stud opener
- S30V premium stainless steel blade (58-60HRC)
- > CNC machined billet, high-strength aluminum alloy handles and a reversible tip-up pocket clip



BLADE LENGTH 3.00" (7.62cm) 

WEIGHT 2.20oz (62.36g)

HANDLE THICKNESS 0.45" (11.43mm)



# 707 Sequel®

MCHENRY & WILLIAMS DESIGN - U.S.A.







#### The machined aluminum handles and black G-10 inlays provide a secure grip in any situation.

- AXIS® locking mechanism
- Modified clip-point blade with ambidextrous dual thumb-stud opener
- 154CM stainless steel blade (58-61HRC)
- Machined 6061-T6 aluminum handles with black G10 inlays, stainless steel 410 liners and a reversible pocket clip



BLADE LENGTH 2.95" (7.50cm)
BLADE THICKNESS 0.100" (2.54mm)

OPEN 6.75" (17.15cm) CLOSED 3.80" (9.67cm) WEIGHT 2.60oz (73.70g) HANDLE THICKNESS 0.42" (10.67mm)

Configurations/MSRP 707 707BK 707S 707SBK \$155 \$170

# Barrage® Family

OSBORNE DESIGN — U.S.A.







## These spring assisted models combine speed and strength in one complete package.

- AXIS® Assist locking mechanism
- Multiple blade styles and sizes
- · Variety of handle materials available
- Reversible tip-up pocket clip



|                  | 580/581/583                  | 585             |
|------------------|------------------------------|-----------------|
| BLADE LENGTH     | 3.60" (9.10cm)               | 2.91" (7.40cm)  |
| BLADE THICKNESS  | 0.121" (3.07mm)              | 0.100" (2.54mm) |
| OPEN             | 8.35" (21.20cm)              | 6.91" (17.60cm) |
| CLOSED           | 4.75" (12.10cm)              | 4.00" (10.20cm) |
| WEIGHT           | 4.20oz (119.07g)             | 3.40oz (96.30g) |
|                  | <b>581:</b> 5.20oz (147.41g) |                 |
| HANDLE THICKNESS | 0.65" (16.51mm)              | 0.57" (14.47mm) |

Configurations/MSRP 580 580S 580BK \$140 \$140 \$155 580SBK 581 581S 581BK 581SBK 583 \$140 583SBK 585 585S 585BK \$130 585SBK \$145



# 741 Onslaught® 746 Mini-Onslaught®

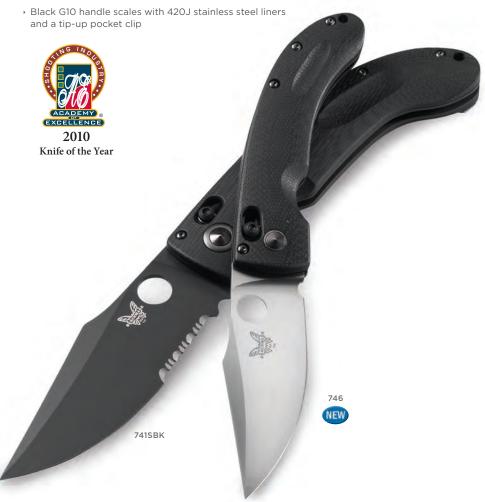
LUM DESIGN — U.S.A.





#### The 2010 Academy of Excellence Knife of the Year now comes in a smaller version!

- ▶ AXIS® locking mechanism
- Modified clip-point blade with ambidextrous thumb-hole opener
- 154CM stainless steel blade (58-61HRC)



|                  | 741              | 746              |
|------------------|------------------|------------------|
| BLADE LENGTH     | 4.28" (10.87cm)  | 3.45" (8.76cm)   |
| BLADE THICKNESS  | 0.121" (3.07mm)  | 0.070" (1.77mm)  |
| OPEN             | 9.63" (24.46cm)  | 7.78" (19.76cm)  |
| CLOSED           | 5.47" (13.89cm)  | 4.43" (11.25cm)  |
| WEIGHT           | 6.96oz (197.31g) | 3.90oz (110.56g) |
| HANDLE THICKNESS | 0.65" (16.51mm)  | 0.63" (16.00mm)  |

Configurations/MSRP 741SBK 746BK 746SBK

# 755 MPR®

SIBERT DESIGN — U.S.A.

## A stout titanium monolock designed by Shane Sibert. Overbuilt? Absolutely!

- Titanium monolock mechanism
- Tactical drop-point blade with dual thumb-stud opener
- M390 super steel blade (60-62HRC)
- Titanium and G10 handles with titanium tip-down pocket clip



BLADE LENGTH 2.90" (7.37cm)
BLADE THICKNESS 0.164" (4.16mm)
OPEN 6.90" (17.52cm)
(LOSED 3.80" (9.65cm)

WEIGHT 5.50oz (156.58g)
HANDLE THICKNESS 0.61" (15.50mm)

Configurations/MSRP 755 \$235 755BK \$250

# **AXIAL**<sup>™</sup> Series

Benchmade's new family of PAUL® Knives represent the perfect gent's knife. Built with the patented Paul® locking mechanism, these folders are smooth, safe and reliable. The design and function of these knives celebrate true precision and quality.









|                  | 230              | 235             | 240             | 245              | 250             |
|------------------|------------------|-----------------|-----------------|------------------|-----------------|
| BLADE LENGTH     | 3.90" (9.90cm)   | 2.58" (6.60cm)  | 2.37" (6.01cm)  | 3.12" (7.92cm)   | 2.20" (5.58cm)  |
| BLADE THICKNESS  | 0.118" (2.99mm)  | 0.087" (2.22mm) | 0.095" (2.43mm) | 0.124" (3.15mm)  | 0.082" (2.13mm) |
| OPEN             | 9.00" (22.90cm)  | 5.97" (15.2cm)  | 5.80" (14.73cm) | 7.24" (18.38cm)  | 5.40" (13.71cm) |
| CLOSED           | 5.10" (13.00cm)  | 3.39" (8.60cm)  | 3.43" (8.71cm)  | 4.12" (10.46cm)  | 3.20" (8.12cm)  |
| WEIGHT           | 3.80oz (112.38g) | 1.60oz (47.31g) | 2.10oz (62.10g) | 3.70oz (109.42g) | 1.30oz (38.45g) |
| HANDLE THICKNESS | 0.51" (13.13mm)  | 0.43" (11.02mm) | 0.43" (11.01mm) | 0.52" (13.13mm)  | 4.36" (11.09mm) |

<sup>\*</sup>Weights may vary slightly based on handle material.

PAUL





#### 154CM BLADE STEEL

MSRP: \$210 (G10 \$200)

230 G10 230-1

Cocobolo (pictured on facing page)

230-2 Ivory Micarta

## **AUS-8 BLADE STEEL**

235

MSRP: \$120

Carbon Fiber (pictured on facing page)

235-1 Cocobolo

235-2 Ivory Micarta





#### 154CM BLADE STEEL

MSRP: \$140

240 Carbon Fiber 240-1 Cocobolo

240-2 Ivory Micarta (pictured on facing page)





#### 154CM BLADE STEEL

MSRP: \$190

(G10 \$180) 245

(pictured on facing page) 245-1 Cocobolo

245-2 Ivory Micarta





## **420HC BLADE STEEL**

MSRP: \$110

250 Carbon Fiber 250-1 Cocobolo (pictured on facing page)

250-2 Ivory Micarta



NAKAMURA DESIGN - U.S.A.

#### These elegant knives are the perfect pocket accessories.

- Nak-Lok<sup>®</sup> locking mechanism
- Crowned blade spine and thumb-stud opener;
   480: Hollow ground S30V stainless steel utility blade (58-60HRC)
   480-1: Flat grind bevel M390 super steel blade (60-62HRC)
- 480: Black G10 & stabilized wine wood handle with MIM custom file work backspacer and stainless steel black nickel plated hardware
   480-1: Carbon fiber handles and nickel hardware
- 6AL-4V blue anodized titanium liners



# 440 Opportunist®

OSBORNE DESIGN - U.S.A.

# The wood onlay and machined jig-pattern aluminum texture make the Opportunist® a beautiful addition to any pocket.

- Modified locking-liner mechanism
- Modified Wharncliff blade with thumb-stud opener
- S30V premium stainless steel blade (58-60HRC)
- Anodized 6061-T6 aluminum handle with jig pattern and stabilized wood scales
- Tip-down pocket clip



BLADE LENGTH 2.99" (7.59cm)
BLADE THICKNESS 0.114" (2.90mm)

OPEN 6.83" (17.35cm)

CLOSED 3.84" (9.75cm)
WEIGHT 1.70oz (48.20g)
HANDLE THICKNESS 0.49" (12.32mm)

Configurations/MSRP 440 \$180







#### Simply designed and built for extreme performance, the machined aircraft grade aluminum handles and S30V stainless steel make these knives true workhorses.

- AXIS® locking mechanism
- 940: Modified reverse tanto blade; 943: Straight clip-point blade; ambidextrous dual thumb-stud opener
- S30V premium stainless steel blade (58-60HRC)
- Anodized 6061-T6 aluminum handles with 420J stainless steel liners, color anodized titanium









#### Our first folder to ever feature the AXIS® lock, the 710 is flat out a terrific piece of sports cutlery.

- AXIS® locking mechanism
- Modified clip-point blade with ambidextrous dual thumb-stud opener
- D2 tool steel blade (60-62HRC)
- Black G10 handle scales with 410 stainless steel liners and a reversible tip-up pocket clip



BLADE LENGTH 3.90" (9.90cm) BLADE THICKNESS 0.115" (2.92mm)

OPEN 8.80" (22.34cm) (LOSED 4.90" (12.44cm)

4.50oz (128.00g) WEIGHT HANDLE THICKNESS 0.48" (12.00mm) Configurations/MSRP 710D2 \$170 710SBKD2 \$185

19

PARDUE DESIGN - U.S.A.







#### Thin is in with this sub two ounce folder.

- AXIS® locking mechanism
- Modified spear-point blade with ambidextrous dual thumb-stud opener
- → 154CM stainless steel blade (58-61HRC)
- Grivory® handle scales with 420J stainless steel liners and a reversible tip-up pocket clip



BLADE LENGTH 3.25" (8.25cm)

BLADE THICKNESS 0.090" (2.28mm)

OPEN 7.42" (18.85cm)

CLOSED 4.17" (10.59cm)

WEIGHT 1.88oz (53.28g) HANDLE THICKNESS 0.37" (9.39mm) Configurations/MSRP

530 530SBK

# 760BK LFTi®

LUM DESIGN - U.S.A.

# Legendary designer Bob Lum's legacy continues with this rock-steady Ti-Monolock.

- Titanium monolock mechanism
- Tanto blade with thumb-stud opener
- CPM-M4 tool steel blade (60-62HRC)
- Sandblasted finish handle with tip-down pocket clip



BLADE LENGTH 4.00" (10.20cm)
BLADE THICKNESS 0.150" (3.81mm)

OPEN 9.00" (22.9cm)

CLOSED 5.00" (12.70cm)

WEIGHT 5.00oz (147.86g)
HANDLE THICKNESS 0.45" (11.43mm)

Configurations/MSRP 760BK \$270 760SBK \$270

# 790 Subrosa®

LERCH DESIGN — U.S.A.

# Benchmade's only assisted titanium monolock is sure to fit naturally in the palm like an extension of your own hand.

- Nitrous® Assist monolock
- Clip-point blade with thumb-stud opener
- S30V premium stainless steel blade (58-60HRC)
- Machined titanium handles with tip-down pocket clip



Configurations/MSRP
790 \$240
790S \$240
790BK \$255
790SBK \$255

# 890 Torrent®

STEIGERWALT DESIGN - U.S.A.

#### This Nitrous® Assist allows for quick, reliable opening.

- Modified locking-liner with Nitrous® assist mechanism
- Modified drop point blade with thumb-stud opener
- 154CM stainless steel blade (58-61HRC)
- Black G10 handle scales with tip-down pocket clip



BLADE LENGTH 3.60" (9.14cm)

BLADE THICKNESS 0.100" (2.54mm)

OPEN 8.20" (20.83cm)

(LOSED 4.60" (11.68cm)

WEIGHT 3.50oz (99.00g)

HANDLE THICKNESS 0.60" (15.24mm)

Configurations/MSRP

890 \$150

890S \$150

890BK \$165

890SBK \$165

# 340 Aphid®

BENCHMADE DESIGN - U.S.A.



# The slim profile and Optimiser® Assist makes for easy carry and rapid deployment.

- ▶ Locking-liner with Optimiser® Assist mechanism
- Drop-point utility blade with ambidextrous dual thumb-stud opener
- 440C stainless steel blade (58-60 HRC)
- → Valox® handles with reversible tip-down pocket clip



BLADE LENGTH 2.38" (6.00cm)
BLADE THICKNESS 0.100" (2.38mm)

OPEN 5.63" (14.30cm)
CLOSED 3.25" (8.30cm)
WEIGHT 1.65oz (46.49g)

HANDLE THICKNESS 0.38" (9.52mm)

Configurations/MSRP 340 \$70 340BK \$85

# 110H20 Fixed / 111H20 Folder

BENCHMADE DESIGN - U.S.A.







#### Our water knives offer great corrosion resistance, cutting ability and edge retention.

- · AXIS® locking mechanism on folder; Blunt tip on fixed blade
- N680 highly corrosion resistant blade steel (57-59HRC)
- 110H20: Santoprene® handle with plastic molded sheath with single push-button lock release and PFD compatible clip
- 111H20: Modified sheepsfoot blade style with ambidextrous thumb-stud opener, Grivory® handle scales and a tip-up pocket clip



|                  | 110H20 Fixed    |                  | 111H20 Folder    |
|------------------|-----------------|------------------|------------------|
| BLADE LENGTH     | 3.43" (8.71cm)  | BLADE LENGTH     | 3.45" (8.76cm)   |
| BLADE THICKNESS  | 0.116" (2.94mm) | BLADE THICKNESS  | 0.114" (2.90mm)  |
| OVERALL LENGTH   | 7.56" (19.20cm) | OPEN             | 8.07" (20.32cm)  |
| WEIGHT           | 3.10oz (91.67g) | CLOSED           | 4.62" (11.73cm)  |
| SHEATH WEIGHT    | 1.10oz (32.53g) | WEIGHT           | 4.90oz (139.50g) |
| HANDLE THICKNESS | 0.47" (11.93mm) | HANDLE THICKNESS | 0.522" (13.26mm) |
|                  |                 |                  |                  |

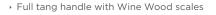
Configurations/MSRP 110H2O-BLK 110SH2O-BLK 110H2O-YEL \$100 \$100 110SH2O-YEL 111H2O-BLK 111SH2O-BLK \$100 \$125 \$125 111H2O-YEL 111SH2O-YEL

# 201 Activator®+ / 211 Activator®

SNODY DESIGN - U.S.A.

# The stabilized winewood handle and D2 high-grade tool steel provide a combination of elegance and rugged appeal.

D2 tool steel blade (60-62HRC)





|                  | 201              | 211             |
|------------------|------------------|-----------------|
| BLADE LENGTH     | 3.63" (9.21cm)   | 2.12" (5.40cm)  |
| BLADE THICKNESS  | 0.140" (3.57mm)  | 0.140" (3.56mm) |
| OVERALL LENGTH   | 8.13" (20.64cm)  | 5.50" (13.97cm) |
| WEIGHT           | 5.00oz (141.75g) | 2.40oz (68.04g) |
| SHEATH WEIGHT    | 2.20oz (62.36g)  | 1.50oz (42.52g) |
| IANDLE THICKNESS | 0.54" (13.59mm)  | 0.39" (9.96mm)  |



# 32 Mini-Morpho® / 51 Morpho®

BENCHMADE DESIGN - U.S.A.



#### These Bali-Songs® are awesome lightweight flippers.

- · Patented spring latch locking mechanism
- D2 tool steel crowned modified spear-point blade (60-62HRC)
- Machined and skeletonized black G10 handle scales with 6AL-4V titanium blue anodized and jeweled liners
- 6AL-4V blue anodized and laser engraved titanium pocket clip



32

ELENGTH 3.25" (8.26cm) 4.25" (10.80cm)

IICKNESS 0.100" (2.57mm) 0.100" (2.57mm)

OPEN 7.64" (18.52cm) 9.35" (23.75cm)

LOSED 4.39" (11.15cm) 5.10" (12.95cm) BLADE THICKNESS WEIGHT 2.70oz (76.54g) 3.30oz (93.55g)

BLADE LENGTH

HANDLE THICKNESS 0.44" (11.25mm) 0.48" (12.20mm)

51

Configurations/MSRP \$240 \$265

27

# 53 Mangus<sup>™</sup>

MARLOWE DESIGN — U.S.A.







#### The unique bearing system on this new Bali-Song® allows for smooth handle rotation.

- D2 tool steel flat grind utility blade (60-62 HRC)
- Contoured and textured green G10 handles
- Ball bearing pivot
- Machined aluminum back spacer, latch and catch
- Reversible tip-up pocket clip



BLADE LENGTH 3.15" (8.00cm)
BLADE THICKNESS 0.140" (3.56mm) OPEN 7.82" (19.86cm)

CLOSED 4.67" (11.86cm) WEIGHT 3.50oz (99.22g) HANDLE THICKNESS 0.60" (15.40mm)





# **GRIPTILIAN®**







PARDUE DESIGN - U.S.A.

AXIS® lock reliability, textured molded handle scales and premium blade steel make the Griptilian® the ultimate light-weight carry. All of our Griptilian® models feature the following:

- · AXIS® locking mechanism with dual thumb-stud or hole opener
- 154CM stainless steel blade (58-61HRC)
- · Glass-filled nylon handle material with 420J stainless steel liners and a reversible tip-up pocket carry-clip

#### 550HG/551/553 555HG/556/557 BLADE LENGTH 3.45" (8.76cm) 2.91" (7.38cm) BLADE THICKNESS 0.115" (2.92mm) 0.100" (2.54mm) OPEN 8.07" (20.50cm) 6.78" (17.21cm) CLOSED 4.62" (11.73cm) 3.87" (9.82cm) WEIGHT 3.25oz (92.13g) 2.56oz (72.57g) 0.51" (12.95mm) HANDLE THICKNESS 0.64" (16.29mm)

# **NEW! CUSTOMIZE**

Colors and sizes, laser etching and material for the blade, it is all here for you to personalize & customize your Benchmade. Check it out at

.benchmade.com/customize

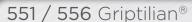


# 550HG / 555HG Griptilian®

### Thumb-hole

Hollow ground modified sheepsfoot blade with ambidextrous functioning thumb-hole opener.





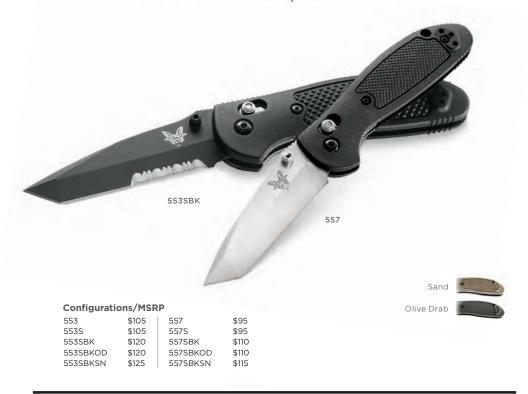
### Thumb-stud



| Configurations/ | MSRP |
|-----------------|------|
|-----------------|------|

| 551      | \$105 | 551SBK-ORG        | \$120 | 556      | \$95  | 556S-BLU | \$95 |
|----------|-------|-------------------|-------|----------|-------|----------|------|
| 551S     | \$105 | 551SBKSN          | \$125 | 556S     | \$95  | 556-YEL  | \$95 |
| 551SBK   | \$120 | 551H2O            | \$125 | 556SBK   | \$110 | 556S-YEL | \$95 |
| 551SBKOD | \$120 | 551SH20           | \$125 | 556SBKOD | \$110 | 556-PNK  | \$95 |
| 551-ORG  | \$105 | 551T (440C Steel) | \$80  | 556-BLU  | \$95  | 556S-PNK | \$95 |
| 551S-ORG | \$105 |                   |       |          |       |          |      |

Tanto blade with ambidextrous thumb-stud opener.



#### THE RIGHT TOOL FOR THE RIGHT CAUSE.

Benchmade is proud to donate a portion of the profits from the sale of this knife to the Oregon Health and Science University Breast Cancer Institute in Portland, Oregon to benefit their Breast Health Education Program. Custom pink Griptilians also help the cause!





## **BONE COLLECTOR™ KNIVES FEATURE:**

• D2 tool steel (60-62HRC)

· Contoured with rib cage pattern for extra grip.

· Handles are available in either black G10, layered green/black G10 or walnut wood.



15020-2

15030-2







15020/15030

**AXIS® Folding Knives** 

Every Bone Collector needs a versatile cutting tool for numerous applications in the field.

| IDUZU    | DIdCK       | ŚIOU  |
|----------|-------------|-------|
| 15020S   | Black       | \$150 |
| 15020-1  | Green/Black | \$150 |
| 15020S-1 | Green/Black | \$150 |
| 15020-2  | Wood        | \$155 |
| 15020S-2 | Wood        | \$155 |
| 15030    | Black       | \$135 |
| 15030S   | Black       | \$135 |
| 15030-1  | Green/Black | \$135 |
| 15030S-1 | Green/Black | \$135 |
| 15030-2  | Wood        | \$140 |
| 15030S-2 | Wood        | \$140 |
|          |             |       |

15020

BLADE LENGTH 3.36" (8.50cm) BLADE THICKNESS 0.125" (3.14mm) 8.20" (20.80cm) OPEN

4.84" (12.30cm) CLOSED WEIGHT 5.59oz (165.50g)

HANDLE THICKNESS 0.735" (18.66mm) 0.618" (15.69mm)

15030

2.95" (7.50cm) 0.115" (2.87mm) 7.08" (18.00cm)

4.13" (10.50cm) 3.46oz (102.50g)

Official Licensed product of Michael Waddell's Bone Collector.™ Bone Collector is a registered trade mark of Michael Waddell LLC

# A hunter is a provider, a caretaker, a leader.



#### **Fixed Blade Knives**





#### 15040 Gut Hook

Makes cleaning game as easy as unzipping your jacket. Features 440C stainless steel full tang blade (58-60HRC). Sheath included. MSRP \$30



| 15000<br>15000S<br>15000-1<br>15000-2<br>15000S-2<br>15000S-1          | Green/Black                                                           | \$100<br>\$100<br>\$100<br>\$110<br>\$110<br>\$100          |
|------------------------------------------------------------------------|-----------------------------------------------------------------------|-------------------------------------------------------------|
| 15010<br>15010S<br>15010-1<br>15010S-1<br>15010-2<br>15010S-2<br>15005 | Black<br>Black<br>Green/Black<br>Green/Black<br>Wood<br>Wood<br>Black | \$115<br>\$115<br>\$115<br>\$115<br>\$125<br>\$125<br>\$125 |
| 150055<br>15005-1<br>150055-1<br>15005-2<br>150055-2                   | Black<br>Green/Black<br>Green/Black<br>Wood<br>Wood                   | \$115<br>\$115<br>\$115<br>\$115<br>\$125<br>\$125          |

|                  | 15000           | 15005/15010      | 15040           |
|------------------|-----------------|------------------|-----------------|
| BLADE LENGTH     | 4.00" (10.20cm) | 4.10" (10.40cm)  |                 |
| BLADE THICKNESS  | 0.125" (3.17mm) | 0.140" (3.55mm)  |                 |
| OVERALL LENGTH   | 8.00" (20.30cm) | 8.125" (20.60cm) | 5.71" (14.50cm) |
| WEIGHT           | 3.46oz (98.50g) | 4.50oz (128.11g) | 1.54oz (45.50g) |
| SHEATH WEIGHT    | 2.18oz (62.06g) | 2.18oz (62.06g)  |                 |
| HANDLE THICKNESS | 0.59" (14.98mm) | 0.60" (15.23mm)  | 0.098" (2.48mm) |
|                  |                 |                  |                 |







## PROUD TO BE BY YOUR SIDE.

Most of us will never fully understand the responsibilities you bear, the sacrifices you make, or the risks you accept every day as part of the job you do. Without men and women brave enough, dedicated enough, and compassionate enough to heed the call to service, what would this world be like? It is impossible to imagine.

For all you do to keep us safe and secure, you have our admiration, our support and our heart-felt thanks.

We are proud to know you carry the tools we make, and honored that, in this small way, we are by your side every day. We make it our business to ensure that when you reach for a Benchmade, it will never let you down.











BENCHMADE DESIGN - U.S.A.







## This dynamic triple utility tool includes a knife, safety hook and glass breaker.

- AXIS® Locking Mechanism
- Modified sheepsfoot blade style with ambidextrous thumb-stud opener
- N680 highly corrosion resistant blade steel (57-59HRC)
- 440C hook-shaped safety cutter (58-60HRC)
- Textured G10 handles (available in black or safety orange) with 420 J full stainless steel liners and a deep pocket reversible tip-up pocket clip
- · Carbide glass breaker



BLADE LENGTH 3.50" (8.89cm) HOOK LENGTH 2.00" (5.08cm) BLADE THICKNESS 0.130" (3.02mm) 0PEN 8.20" (20.82cm)

(LOSED 4.70" (11.93cm) WEIGHT 5.10oz (144.58g)

HANDLE THICKNESS 0.53" (13.46mm)

Configurations/MSRP

\$165 \$165 915SBK 915-ORG 915S-ORG \$165 915BK-ORG \$180 915SBK-ORG \$180

## 860 Bedlam®



BENCHMADE DESIGN - U.S.A.







#### The popular Bedlam® is now available in a manual version.

- → AXIS® locking mechanism
- Aggressive blade style with ambidextrous thumb studs
- 154CM stainless steel blade (58-61HRC)
- → Black G10 textured handle scales with 420J stainless steel black oxide liners and a reversible tip-up pocket clip



BLADE LENGTH 3.95" (10.03 cm) BLADE THICKNESS 0.125" (3.175mm) OPEN 9.71" (24.66 cm) CLOSED 5.76" (14.64cm)

7.10oz (201.28g) WEIGHT HANDLE THICKNESS 0.60" (15.18mm) Configurations/MSRP 860 860s \$220 \$220 860BK

OSBORNE DESIGN — U.S.A.







## Reverse tanto for toughness, large-bellied blade for utility cutting, and textured G10 handle scales help you get a firm grip on any situation.

- ▶ AXIS® locking mechanism
- Reverse tanto blade with ambidextrous thumb-stud openers
- 154CM stainless steel blade (58-61HRC)
- G10 handle scales with 420J stainless steel liners and a reversible tip-up pocket clip





BLADE LENGTH 3.67" (9.32cm) BLADE THICKNESS 0.114" (2.90mm) OPEN 8.27" (21.00cm) CLOSED 4.60" (11.68cm) WEIGHT 4.80oz (136.08g)

HANDLE THICKNESS 0.56" (14.28mm)

## 522 Presidio Ultra® 527 Mini-Presidio Ultra®

PARDUE DESIGN — U.S.A.

AXIS® locking mechanism







## This tactical, lightweight folder delivers strength and speed in any situation.

dual thumb-studs 440C stainless steel blade (58-60HRC)



Benchmade is pleased to partner with USA Shooting to help in their mission of preparing American athletes to win Olympic medals and promote shooting sports throughout the U.S. A portion of the proceeds from every unit sold will be donated to the USA Shooting Team. For more info, please visit www.usashooting.org. 527BK-USA \$110 527SBK-USA \$110



|                  | 522              | 527             |
|------------------|------------------|-----------------|
| BLADE LENGTH     | 3.47" (8.81cm)   | 2.97" (7.59cm)  |
| BLADE THICKNESS  | 0.125" (3.175mm) | 0.115" (2.92mm) |
| OPEN             | 8.34" (20.96cm)  | 7.12" (18.08cm) |
| CLOSED           | 4.87" (12.37cm)  | 4.15" (10.54cm) |
| WEIGHT           | 4.80oz (136.07g) | 3.10oz (87.88g) |
| HANDLE THICKNESS | 0.64" (16.25mm)  | 0.55" (13.84mm) |

| Configurat | ions/MSRP |
|------------|-----------|
| 522        | \$105     |
| 522S       | \$105     |
| 522BK      | \$120     |
| 522SBK     | \$120     |
| 527        | \$95      |
| 527S       | \$95      |
| 527BK      | \$110     |
| 527SBK     | \$110     |
|            |           |

## 520/523 Presidio Ultra® 525 Mini-Presidio Ultra®

PARDUE DESIGN — U.S.A.







## A multi-directional positive grip defines these tough, reliable folders.

AXIS<sup>®</sup> locking mechanism



| 520/523        |
|----------------|
| 3.42" (8.69cm) |

BLADE THICKNESS 0.125" (3.17mm) OPEN 8.29" (2096cm) CLOSED 4.87" (12.37cm) WEIGHT 5.62oz (159.32g) HANDLE THICKNESS 0.64" (16.25mm)

#### 525

2.97" (7.59cm) 0.115" (2.92mm) 7.12" (18.08cm) 4.15" (10.54cm) 3.70oz (104.89g) 0.55" (13.84mm)

# Configurations/MSRP

520 520SBK \$185 \$200 \$200 525SBK

BLADE LENGTH

## 912D2/913D2 Nitrous® Stryker®

BENCHMADE DESIGN — U.S.A. NSN# 5110-01-432-6191 (912SBKD2)

## The Nitrous® Stryker® is a combat-proven assisted opener.

- Modified locking-liner with Nitrous® Assist mechanism
- 912 features a modified tanto; 913 features a modified spear-point; ambidextrous dual thumb-stud opener
- D2 tool steel blade (60-62HRC)
- Black G10 handle scales with titanium liners and a tip-up pocket clip



#### 912/913

BLADE LENGTH 3.70" (9.00cm)

BLADE THICKNESS 0.125" (3.18mm)

OPEN 8.38" (20.96cm)

(LOSED 4.68" (11.89cm)

WEIGHT 3.80oz (108.02g)

HANDLE THICKNESS 0.48" (12.04mm)

Configurations/MSRP
912D2 \$150
912SBKD2 \$165
913D2 \$150
913SBKD2 \$165

## 140/141 Nimravus®

BENCHMADE DESIGN — U.S.A. NSN# 1095-01-466-8569 (140SBK)



#### This fixed blade has a large finger groove for added control.

- 140 features a drop-point blade; 141 features a modified tanto blade
- 154CM stainless steel blade (58-61HRC)
- Full-tang, anodized machined 6061 T-6 aluminum handle



140

BLADE LENGTH 4.50" (11.43cm) BLADE THICKNESS 0.115" (2.92mm) OVERALL LENGTH 9.45" (24.00cm) 9.45" (24.00cm) WEIGHT 6.20oz (174.95g) 5.86oz (161.13g) 0.58" (14.79mm) HANDLE THICKNESS SHEATH WEIGHT 5.00oz (141.75g)

141

4.50" (11.43cm) 0.115" (2.92mm) 0.58" (14.79mm) 5.00oz (141.75g)

Configurations/MSRP

140SBK 140SBKSN \$175 \$190 \$190 140T (440C Steel) 141BK 141SBKSN 141SBKADC \$190 \$190

## 510/512/515/517 Rant®

BENCHMADE/PARDUE DESIGN - U.S.A.



#### The Rant® fixed blade has expanded to a family of four!

- Four blade styles available:
   510: Bowie, 512: Clip-point, 515: Drop-point, 517: Tanto
- 440C stainless steel blade (58-60HRC)
- → Black Santoprene® contoured textured handle
- Nylon/MOLLE® compatible sheath



## 147/148 Nim Cub II®

BENCHMADE DESIGN — U.S.A.



# This compact fixed blade was designed in collaboration with elite military airborne personnel.

- 147BK: drop-point blade style; 148BK: tanto blade style
- 154CM stainless steel blade (58-61HRC)
- Noryl GTX® handle with EDM textured finish
- Molded MOLLE® compatible sheath



BLADE LENGTH 3.50" (8.9cm)

BLADE THICKNESS 0.115" (2.92mm)

OVERALL LENGTH 7.87" (20.0cm)

WEIGHT 3.20oz (90.72g)

HANDLE THICKNESS 0.59" (14.90mm)

SHEATH WEIGHT 1.10oz (31.18g)

Configurations/MSRP

147BK \$140

147SBK \$140

148BK \$140

148SBK \$140

## 172 Tomahawk

KILLIAN DESIGN — U.S.A.



# The 1095 blade material and contoured G10 handle makes this tomahawk a very dynamic tool.

- → 1095 carbon steel (52-54HRC)
- Full-tang handle with textured G10 cross-hatched pattern for ultimate grip
- Wedged end for prying
- · Apple seed mill bevel for increased edge life
- ▶ MOLLE® compatible nylon soft sheath





## Tactile soft surfaced handle grip and thick blade construction provides added tool strength.

- Combat/survival clip-point blade
- Black powder coated 1095 carbon steel blade (57-60HRC)
- Black Santoprene<sup>®</sup> handle



BLADE LENGTH 6.00" (15.24cm) BLADE THICKNESS 0.180" (4.57mm) 0VERALL LENGTH 10.75" (27.31cm)
WEIGHT 7.50oz (212.62g) HANDLE THICKNESS 0.88" (20.29mm) SHEATH WEIGHT 6.50oz (184.27g)

Configurations/MSRP 158BK 158SBK \$100 \$100

## 150BKSN Marc Lee Glory® Knife

KILLIAN DESIGN - U.S.A.



This knife honors the fearless actions and heroic behavior of Petty Officer Second Class Marc Alan Lee, the first Navy SEAL to be killed in Iraq since the war began in 2003.

154CM stainless steel re-curve blade (58-61-HRC)



BLADE LENGTH 7.30" (18.5cm)

BLADE THICKNESS 0.19" (4.83mm)

OVERALL LENGTH 12.50" (31.8cm)

WEIGHT 10.10oz (286.33g)

HANDLE THICKNESS 0.75" (19.05mm)

SHEATH WEIGHT 4.80oz (136.07g)

Configurations/MSRP 150BKSN \$350

# SAFETY

Cut quickly and reliably in an emergency situation. All of our safety cutters are made along side our knives in the U.S.A.



## **8 HOOK**

The longer handle provides greater reach and leverage.

NSN# 4240-01-568-3219 (8BLKW)







OVERALL LENGTH 8BLK: 6.50" (16.51cm)

8BLKH: 5.70" (14.47cm) 15BLKWSN: 6.10" (15.49cm)

WEIGHT 8BLK: 1.50oz (42.97g)

8BLKH: 2.50oz (70.87g) 15BLKWSN: 2.00oz (11.33g)

| Configuration | s/MSRP |
|---------------|--------|
| 8BLK          | \$30   |
| 8BLKW         | \$30   |
| 8BLKWADC      | \$30   |
| 8BLKWSN       | \$30   |
| 8BLKMED       | \$30   |
| 8BLKWEOD      | \$30   |
| 8BLKH         | \$30   |
|               |        |
| 15BLKWSN      | \$30   |
| 15BLKW        | \$30   |
| 15BLKWADC     | \$30   |
| 15BLKWSN      | \$30   |
|               |        |

<sup>\*</sup>Not all available SKUs listed. Please visit our website or call customer service with inquiries.



This hook is ideal for cutting bandages, medical tubing, casts and uniforms.  $O^2$  wrench laser cut in blade.





Designed to attach to robot arms for Explosive Ordinance Disposal professionals.



#### **8BLKH**

Get added leverage with T-handled grip. Dip coated for added comfort.



Combines the best features of both the 7 and 8 hooks!











soft sheaths.

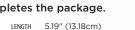
Black 5 hook also available. O<sup>2</sup> Wrench available in satin finish only.



Optional lash-tab carry-clip assembly available separately for 5 HOOK.

## **9CB HOOK**

Cut up to 1/2" diameter of rope and features a retractable safety blade cover. A carabineer clip and bottle opener completes the package.









Our pens feature precision machined aluminum bodies and have replaceable space ink cartridges by Fisher Pen Company.

## Benchmade Pens

BENCHMADE DESIGN - U.S.A.

# Our precision crafted writing tools are proudly made in the U.S.A.

- Ergonomic knurling patterns
- Anodized aluminum bodies, with the addition of heavyweight stainless steel or damascus in the 1100
- · Caps securely snap or screw open or closed
- Fisher ink cartridges refills available at benchmade.com



Low profile, slim tactical sizing and non-reflective anodized components for tactical applications.



These classy pens make the perfect gentleman's gift.



#### 

Configurations
MSRP \$150

1200-1 Silver / Blue ink
1200-2 Silver / Black Ink
1200-3 Black / Blue Ink
1200-4 Black / Black Ink
1210-1 Silver / Blue Ink
1210-2 Silver / Black Ink
1210-3 Black / Black Ink
1210-4 Black / Black Ink

Our edged tools combine innovation, technology, superior materials and a passion to make the best knives possible. You're not just buying a knife. You're buying a Benchmade.

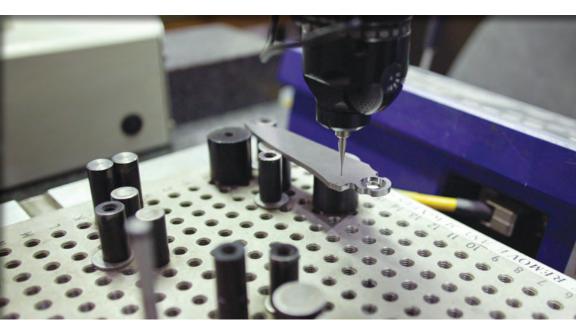


## THE BENCHMADE DIFFERENCE

For over two decades Benchmade has been committed to designing and manufacturing world-class sports cutlery and edged tools.

We continually strive to manufacture high quality products that will deliver superior performance and provide great value for our customers.

Whether you are using a Griptilian® as a basic cutting tool or one of our professional grade rescue hooks to perform a quick cut in an emergency situation, you can count on your Benchmade to get the job done.



#### Expect more.

Our edged tools combine innovation, high technology and a hand-crafted finish.

## We stand behind our products and craftsmanship.

All Benchmade products are covered by our limited lifetime warranty and LifeSharp® service.

## The 3 M's set Benchmade apart.

**MATERIALS:** Premium blade steels and strong, durable handle materials are built to last.

**MECHANISMS:** Patented locking mechanisms like our AXIS® lock provide reliability and enhanced function.

**MANUFACTURING:** Ultra-modern laser cutters and CNC machining centers offer the precision and control usually reserved for the aerospace industry.

## IT'S NOT JUST A KNIFE...

It all starts with a commitment to innovation. And for us, it goes beyond simply being innovatively different—Benchmade continually strives to be innovatively better. We believe that when a customer chooses to purchase a Benchmade, they don't do so just to be different, they do so because they want the best. This mindset of innovating for improvement is alive and well throughout Benchmade, it goes into every design and comes out of every product. Admittedly, it's not the easiest way to make knives, but it's the only way we know how.



#### Manufacturing

The Benchmade manufacturing arsenal contains ultra-modern laser cutters and machining centers dialed in for spot-on tolerances of 0.0005" on command. Our computerized machining centers offer the precision and control usually found only in the aerospace industry. Most of our products are hand assembled for a "go together" fit and finish typically seen only in a custom knife. But it's more than just having modern equipment, for Benchmade, it's having a workforce of dedicated and professionally skilled people knowing how to make it all work together. We also work with a specially select group of outside manufacturing partners, who are willing to go beyond working for us—they work with us to deliver the best product regardless of price point. It's a lot of effort for just a knife, which is why Benchmade knives aren't "just a knife"... they're engineered cutting tools founded on function, built for performance and recognized for both.

#### **Engineering**

Rocket science? Ok, well almost. It all starts with a dedicated Engineering department hell-bent on getting it right before a milling machine ever starts. It means taking an often times custom design concept and unique designer personality, and then translating it into computer renderings and programs for a multitude of individual manufacturing processes. Our engineers are continually checking and rechecking for perfection, and we are fully integrated with our outside manufacturing partners to ensure our Benchmade quality standards are adhered to. From the latest computer aided design (CAD) software to just plain knife-know-how gained from years of experience, it's a test of wills. And when the final prototype is signed off, the customer always wins.

## MODEL FEATURE CODES

feature variations within each model. (Example: Model 140SBK is a Model 140 knife which features partially serrated Combo $\mathsf{Edge}^\mathsf{TM}$  and corrosion resistant coating on the blade). We may do a limited edition of a model where the model number does not change but does get an addition to the ending, such as 940-101.

| (NO CODE)                                        | Plain edge/no blade coating                      | SN   | Coyote color handle or sheath                 |
|--------------------------------------------------|--------------------------------------------------|------|-----------------------------------------------|
| S                                                | ComboEdge™ (partially                            | -BLU | Blue color handle                             |
|                                                  | serrated)/<br>no blade coating                   | -YEL | Yellow color handle                           |
| ВК                                               | Plain edge black corrosion                       | -ORG | Orange color handle                           |
|                                                  | resistant coated blade                           | -BLK | Black color handle                            |
| SBK                                              | ComboEdge (partially                             | -PNK | Pink color handle                             |
|                                                  | serrated) black corrosion resistant coated blade | ВР   | BP1 charcoal color, scratch resistant coating |
| B Black anti-reflective,     corrosion resistant |                                                  | W    | Soft sheath for<br>safety cutter              |
|                                                  | coated blade                                     | ADC  | Army digital camouflage                       |
| SB                                               | ComboEdge (partially                             |      | color sheath                                  |
|                                                  | serrated)/ black<br>anti-reflective coated blade | D2   | D2 blade steel                                |
|                                                  |                                                  | DM   | Damascus blade                                |
| OD                                               | Olive Drab color handle                          | CP   | Clam nack                                     |

CP

Clam pack



## DESIGNER COLLABORATION

Benchmade believes working with custom designers creates the most innovative and functional designs in the industry. These skilled artisans and craftsmen pour their passions into their work and agonize over every detail. By collaborating with a selection of world-class custom designers, we're able to tap into the newest locking mechanisms, modern materials, and custom blending and finishing techniques.



Mel Pardue The senior team member, Mel ARDUE has been grinding sparks, making knives and creating a following for 25-plus years. His style has a class and simplicity all its own. The Pardue collaborations offer great utility to the everyday knife user while at the same time presenting an upscale distinction. Less is definitely more with Mel's designs.

McHeirry & Williams Bill McHenry & Jason Williams It

runs in the family... Bill and stepson Jason spend their days making exquisite pieces of "art with an edge on it." Their dedication and talents compliment one another very well, and have led to several noteworthy innovations in the knife making world. Benchmade was fortunate to be involved with one such innovation, the AXIS® mechanism. The rest is history in the making.



Warren Osborne Being raised in the farming and ranching industry taught Warren early on what great utility a quality knife can offer. How a knife feels in the hand over extended use, blade design/edge configurations, and the types of materials used are all mandatory considerations of an Osborne design.



Seiichi Nakamura Engineering was his life's work until he retired to focus his efforts on a passion for custom knife work. He specializes in small Japanese style folders, gentlemen's carry and jewelry knives. His eye for artistry and mechanical engineering make him a perfect fit for the innovative Benchmade



Shane Sibert Since 1994, Shane Sibert's goal has been to design and create unique knives that will invoke pride of ownership, while at the same time perform tasks and challenges with exceptional ease. A life-long avid backpacker, Sibert draws inspiration from hiking throughout the Pacific Northwest's vast wilderness. He's an occasional practitioner of martial arts, and enjoys S.C.U.B.A. diving in Oregon's chilly waters.



SNODY Mike Snody Exploding into the knife making world, Mike has successfully created a name for himself in a short amount of time by wrapping solid function in the guise of contemporary design. His design influence is derived from his own personal experiences. And his "sensitive" side certainly hasn't held him back either.



Steigerwalt Ken Steigerwalt In 1978 at the age of 15, Ken found himself at the kitchen table with some files and a vise. Three years later he decided that knifemaking was going to be his full time career. Since then, Ken has dedicated himself to wowing the industry with his innovative style and describes his work as a passion and a journey to build a better knife than the last. Benchmade has been fortunate to be involved with one such innovation, the Nitrous™ Assist mechanism.



Eddie Killian Born with a love of knives, Eddie has carried a knife in his pocket since the second grade, and started to make his own knives in his garage in 2003. A volunteer Search and Rescue Team Leader, Eddie is also a Certified Technical Rigging Instructor specializing in Technical/Tactical Rope Rescue Rigging for Search and Rescue teams, Fire Agencies, Law Enforcement and Military personnel. He is the founder of Durango, CO based K5 Tactical. He works as an industrial two-way radio system designer and consultant, as well as Military and Law Enforcement equipment designer. Eddie has worked with countless local, state and federal agencies including the California Highway Patrol, U.S Secret Service, Department of Justice, and the Department of the Treasury.

LERCH Matthew Lerch Codeveloper of the Nitrous™ Assist mechanism, Matthew has his finger on the pulse of industry leading innovations and will continue to be a valuable contributor to Benchmade's genuine passion for that next, better design.



**Bob Lum** Growing up in the Pacific Northwest gave him an opportunity to develop an appreciation for the importance of a fine knife, which comes through in his elegant and utilitarian designs. Thanks, Bob.



Paul W. Poehlmann Paul Poehlmann invented the Paul® axial locking mechanism. Paul is a skilled custom knife maker and inventor and designer of mechanical complications. He draws on a career in the aeronautical industry where he was an Engineer designing escape system hardware and survival equipment. Paul's passion for precision has resulted in some of the smoothest and safest folding knives ever made. He holds over forty utility and two design patents.



WILLIAM W MARKE, Bill Harsey, Jr. An Oregon native, Bill is an award-winning knife maker and designer. Known for his unique ergonomic designs, he has crafted many one-of-a-kind folding and fixed blade knives that have become the preferred edged tools of several Special Forces units.



Charles Marlowe Charles Marlowe began making knives when he was fifteen years old in his father's workshop. His passion developed throughout his college career and he has be designing knives ever since. Known for his unique butterfly knife designs, Charles and Benchmade share a mutual commitment to precision and quality.

## LOCKING MECHANISMS

Seems simple enough. You open the knife, you close the knife. But it's the mechanics of motion that happens in the process of opening and closing which can make the difference between ordinary and extraordinary. Is the knife easy to actuate, can it be opened with one hand, is it ambidextrous, and will it be reliable when you need it most? These are all essential considerations when it comes to knife mechanics.



AXIS® A patented Benchmade exclusive, AXIS® has been turning heads and winning fans ever since its introduction. A 100-percent ambidextrous design, AXIS® gets its function from a small, hardened steel bar which rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spans the liners, and is positioned over the rear of the blade. It engages a ramped, tang portion of the knife blade when it is opened. Two omega style springs, one on each liner, give the locking bar its inertia to engage the knife tang. As a result, the tang is wedged solidly between a sizable stop pin and the AXIS® bar itself. Available in manual, assist or automatic configurations.



MODIFIED LOCKING-LINER The basic principle is an integral locking bar within the knife liner being stress bent, enabling it to spring into position behind the rear tang of the blade when the blade is opened. The locking bar wedge against the rear of the blade, locking it open until you physically push it clear and close the blade (locking-liners are made either right or left hand specific). And with a modified locking-liner you get a patented feature which helps to enhance the lock function. The function success and function failure of a locking-liner depends greatly on how well it is made and also the quality of the materials used. With Benchmade, you get both.



MONOLOCK The monolock mechanism is basically a locking-liner on steroids. The knife liner is one in the same as the knife handle, and thus it is designed and made to function as the locking mechanism. Subsequently, a thicker material is used to provide enough surface area to be a functional handle, and in turn creates a larger surface area to lock the blade with. If executed properly, the monolock design rates very highly in strength and function.



NAK-LOK® Built from the framework of the locking-liner with some innovative updates. The lock engages using tensile strength, compared to the compression hold of more traditional locking-liners. With the Nak-Lok™, the possibility of personal injury is greatly reduced with the opening finger never crossing the blades path.



NITROUS® Another patented Benchmade exclusive, the Nitrous™ boosts the blade with ease. As the blade is closed the two torsion arms which run the length of the handle liners are secured in place and make contact with the blade tang. As tensioned against the blade tang, the user rotates the blade open to a 30-degree angle, the torsion arms take over and continue the blade opening process on its own. The huge advantages to the Nitrous design over other similar concepts, is that the blade must be rotated open to beyond a 30-degree angle, which offers added user control.



PAUL® The patented Paul® axial locking mechanism is known for its reliability and ease of opening and closing. The design is strong yet simple (3 parts and a spring). It gets its function through a spring loaded key positioned within the bolt circle of the pivotal axle shaft. When the key is depressed the blade can be rotated open or closed by grasping the ends of the axial shaft then rotating it. When the key is released and positioned at the end of the blade's rotation it securely locks the blade to the side plate. The axle shaft also bolts together the two side plates and the blade.



**DOUBLE ACTION** The double-action mechanism was designed to be the ultimate extreme-use automatic knife, in conjunction with a standard manual opener. This push button automatic features a locking liner mechanism and incorporates an innovative lock release which is activated by pushing on the handle in the correct spot to fire the blade out automatically.

## BLADE STEELS AND FINISHES

Benchmade uses a variety of modern materials specially selected for their superior performance characteristics. We strongly believe that if you're going to put this much effort into designing a custom quality cutting tool, then it only makes sense to build it with materials that compliment its form and enhance its function.

#### 154CM

An American-made premium grade stainless steel originally developed for tough industrial applications. Known for its best all-around qualities, it offers great corrosion resistance with good toughness and edge quality.

#### **S30V**

An American-made and developed premium grade stainless steel created especially for knives. It is a powder-made steel with a uniform carbide distribution and clean steel properties. As a blade material, it offers excellent corrosion resistance and superb edge qualities.

#### CPM-M4

Special purpose, high-speed steel with a combination of high Carbon, Moly, Vanadium and Tungsten for excellent wear resistance and toughness. A powder-metal, non stainless steel.

#### D2

An air-hardened tool steel that offers good corrosion resistance and excellent mileage in wear resistance. A good choice for hard use applications.

#### 440C

A high-chromium stainless steel with a terrific balance of good hardness and corrosion resistance. 440C takes a nice edge and is fairly easy to resharpen. An excellent value-priced steel for its performance.

#### M390

A high performance blade steel with superior cutting ability and wear resistance due to its high concentration of vanadium and chromium carbides. Its unique powder metallurgical process also promotes a uniform carbide distribution and clean steel properties, making M390 a popular steel used in surgical cutting instruments and in applications requiring a high finish. As a blade material it offers excellent corrosion resistance due to its high concentration of chromium.

#### N680

A chromium-molybdenum conventionally produced stainless steel with the addition of vanadium and nitrogen. Excellent corrosion resistance properties, especially in salt water. Good hardenability and high obtainable hardness. High wear resistance and ability to preserve keenness.

#### N690

An Austrian made stainless steel, which is comparable to 440C in performance and value. Keen edge qualities with great corrosion resistance.

#### X15-TN

This French steel was developed for the aircraft industry for jet ball bearings, as well as the medical industry for scalpels. It has the ability to resist rust in the worst of conditions while maintaining ample edge retention. The capability behind this steel is in the way it is manufactured, resulting in the finest steel for use in harsh environments such as salt water. The edge on an X-15-TN blade is easier to maintain.

#### **DAMASCUS**

A specially forged, layered steel made up of a variety of steels. It offers remarkable toughness and edge quality. For finishing, the surface layers or lines are exposed through an acid etch which creates a very unique visual effect. Used in special applications due to its inherent high cost and artistic nature.

|             |       | _     |         |           |       |       |       |       |       |          |       |       |            | _      |
|-------------|-------|-------|---------|-----------|-------|-------|-------|-------|-------|----------|-------|-------|------------|--------|
| HRC         | 58-61 | 28-60 | 28-60   | 28-60     | 29-09 | 60-62 | 57-59 | 28-60 | 28-60 | 27-58    | 58-59 | 22-60 | 28-60      | 60-62  |
| VANADIUM    |       | 4.00  | 0.35    | 1.95      | 1.00  | 4.00  | .10   | 01.0  |       | 0.20     | 0.20  |       | 0.20       | 4.0    |
| TUNGSTEN    |       |       |         | 5.50-6.75 |       | 09:   |       |       |       | ı        |       |       |            | 5.5    |
| SULPH       |       |       | < 0.005 |           |       |       |       |       | 0.03  | 0.03     | 0.03  | 0.05  |            |        |
| SILICON     | 0.30  | 0.50  |         | 0.30      | 09:0  | 09:   | .45   | 0.40  | 0.30  | 1.00     | 1.00  |       |            |        |
| PHOSPHOROUS |       |       | < 0.02  |           | ı     |       | ,     |       | 0.04  | 0.03     | 0.04  | 0.04  | 1          |        |
| NICKEL      |       |       |         | 0.30      | 0.30  |       |       |       |       |          | 0.49  |       |            |        |
| MOLYBDENUM  | 4.00  | 2.00  | 2.00    | 5.00      | 1.00  | 1.00  | 1.10  | 1.10  | 0.50  | 0.20     | 0.10  |       | 0.20       | 5.25   |
| MANGANESE   | 0:20  | 0:20  | ı       | 0.30      | 09:0  | .30   | .40   | 0.40  | 0.50  | 1.00     | 0.50  | 0.40  | 1.00       |        |
| NITROGEN    |       |       |         | 0.30      | 0.30  |       |       |       |       |          | 0.49  |       |            |        |
| COBALT      |       |       |         |           |       |       |       | 1.50  |       | í        |       |       | 1.00       |        |
| CHROMIUM    | 14.00 | 14.00 | 16.00   | 4.15      | 12.00 | 20.00 | 17.30 | 00.71 | 17.50 | 14.50    | 14.00 |       | 13.50      | 4.0    |
| CARBON      | 1.05  | 1.45  | 0.40    | 0.85      | 1.50  | 1.90  | 0.54  | 1.07  | 1.00  | 0.75     | 0.75  | 1.00  | 0.85       | 1.42   |
| STEEL       | 154CM | S30V  | X15 T.N | M2        | 02    | M390  | N680  | 069N  | 440C  | 8CR14M0V | AUS-8 | 1095  | 9CR13C0M0V | CPM-M4 |

#### CERAKOTE™ GEN II

This coating, designed and manufactured by NIC Industries, is exclusive to Benchmade. Cerakote™ Gen II is a multifunctional, liquid ceramic coating technology designed to provide a visual, near-infrared and thermal signature management capability. The coating allows the blade to avoid both day and night detection, and offers increased corrosion protection, abrasion and impact resistance under the harshest of environmental conditions.

#### **COMBOEDGE®**

It denotes our partial serration on the plain edge blade configuration. Benchmade's serration pattern offers ideal cutting ability for fibrous materials such as webbing, straps, netting, or rope.

#### **HEAT-TREATMENT**

Over the years we have developed a "special recipe" for heat-treating our blade steels. This process maximizes the steel's molecular structure for a custom toughness and Benchmade superior performance. All steels may be created equally, but that is where it stops when it comes to Benchmade.

#### **HANDLES**

#### **CARBON FIBER**

A contemporary, premium composite of thin strands of carbon tightly woven into various weave patterns, then set in resin, which is most commonly clear but can be color tinted. It offers great looks and is exceptionally strong for its minimal weight.

#### COCOBOLO

A tropical hardwood from Central America known for being hard and dense. Its coloring ranges from orange to reddish-brown.

#### **MICARTA**

Layers of linen cloths soaked in resin and pressured together. Most commonly used on more stylish knives due to its rich color finish qualities.

#### **6061 T-6 ALUMINUM**

A nonferrous metal originally developed as a premium aircraft grade aluminum, it offers a solid handle form and function at a nominal weight. Most typically color anodized.

#### NORYL GTX®

A modern engineered plastic offering high-strength, low flex, and lightweight properties. Molded to form.

#### G10

An extremely durable makeup of layers of fiberglass soaked in resin, then highly compressed and baked. Impervious to moisture or liquid and physically stable under climate change. Most commonly black, but is available in various colors too.

#### **ZYTEL®**

A lightweight glass-filled nylon engineered for strength and durability. Widely used throughout the auto industry in engine-related components. Molded to form

#### **KYDEX**<sup>®</sup>

A mixture of acrylic and PVC which offers outstanding impact and chemical resistance as well as fire retardancy. Widely used in the auto and aerospace industry. Molded or thermo-formed.

#### **DELRIN**

A lightweight and durable engineered polymer with low-wear properties. Used throughout the auto industry. Molded to form.

#### VALOX®

A reinforced resin with excellent stiffness, strength, and dimensional stability. Molded to form.

#### **GRIVORY®**

An amorphous nylon copolymer with exceptional dimensional stability.

#### ANODIZATION

An electrochemical process used for adding color to titanium surfaces. A combination of chemical bath and electrical voltage level generates the desired color. A similar process is used for aluminum with the addition of a chemical coloring bath.

#### **SANTOPRENE®**

A thermoplastic elastomer which is molded to specification. It offers excellent flexibility with high tear strength and fatigue resistance. Resistance to many harsh chemicals. These features contribute to improved performance in a range of tough jobs.



#### LINERS

#### 6AL 4V-TITANIUM

Considered an exotic metal alloy (Titanium + 6% Aluminum + 4% Vanadium) with an excellent strength to weight ratio which offers exceptional performance in a knife. Titanium is corrosion resistant to natural elements as well as many industrial chemicals.

#### **420J STAINLESS STEEL**

A common knife grade with low carbon, high chromium content steel which offers excellent bend toughness and wear ability. It offers excellent corrosion resistant characteristics as well. Also used in handles.

#### SHEATHS

#### **BALLISTICS NYLON**

A heavy duty woven nylon fabric originally developed for use in bullet proof vests and body armor. Offers great lightweight sheath durability.

#### **LEATHER**

A natural material dating back to man's earliest beginnings in the knife world. It can be easily dyed and tooled for desired visual effect. Offers traditionally accepted levels of performance and design capability.

The following are registered trademarks of their respective companies: Delrin®, E.I. du Pont de Nemours & Company; Zytel®, E.I. du Pont de Nemours & Company; Kydex®, Kleerdex Company; Noryl GTX®, General Electric Company; Valox®, General Electric Company; Aylan®, Whitford Worldwide Corporation; Kraton®, Kraton Polymers Company; Santoprene®, Advanced Elastomer Systems, Grivory®, EMS-Grivory.

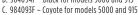
## **ATTACHMENTS**

#### Folder Pouch (MOLLE® Compatible)

These snap-over hood closure pouches secure the knife well and can be used for belt carry with the Malice® clip (included), and are Molle system enabled too. Heavy stitch and elasticized fit offer a true fit. Made in USA.

#### MOLLE® Folder Pouch . . . . . . . . . . . . . . . . \$25.00

A. 984818F - Black for models 3300 and 9051/9052 B. 984094F - Black for models 5000 and 915





#### 155/158 Fixed Sheath Kit

Based on the 140/141 soft sheaths. Built tough enough for any mission. Made in USA.

| MOLLE® Fixed Sheath                 | \$60.00 |
|-------------------------------------|---------|
| 984143F – Black                     |         |
| 984145F - Coyote (not shown)        |         |
| 984144F – Foliage Green (not shown) |         |
|                                     |         |

#### Malice® Clips

Injection molded connecting-clip to attach sheaths to Molle® systems, or to use as a belt loop style carry. Clips securely closed with a snap-lock.

| 983551F – Large Malice Clip (4.75" size)  | 00 |
|-------------------------------------------|----|
| 983550F - Small Malice Clip (3" size)\$1. | 50 |



#### **Sheath Accessories**

We offer several carry accessories so you can modify your Benchmade sheaths to suit your carry needs.

(NOTE: Some items are limited to model specific

| applications, and individual lash tabs not pic         | tureu,  |
|--------------------------------------------------------|---------|
| P. 981607F – Metal-Clip w/lash tab                     |         |
| (fits Model 5, 100, 140, 141, 145, 160, 175, 10510)    | \$10.00 |
| Q. 981608F – Molded Belt-Loop w/bridge                 |         |
| (fits Model 100, 140, 141, 145)                        | \$10.00 |
| R. 981609F – Tek-Lok®, large size                      | \$15.00 |
| S. 981610F – Perma-Clips® for large Tek-Lok (set of 2) | .\$4.00 |
| T. 981611F — Carry-Strap w/4-way lash-tab              | \$10.00 |
| 981612F – Lash-Tab, sewn onto clothing or gear         |         |

(not shown).....\$5.00



#### 140/141 Fixed Sheath (MOLLE® Compatible)

Sheaths come standard with Malice clip and Velcro® adjustable belt hanger for belt carry. Heavy stitch and hard liners stow the knife securely and a snap-around closure snugs the handle. Made in USA.

| MOLLE® Fixed Soft Sheath                         | \$50.00 |
|--------------------------------------------------|---------|
| D. 983468F – Black<br>E. 983854F – Foliage Green |         |
| F. 983469F – Coyote                              | D.      |
|                                                  | E.      |
|                                                  | F.      |
|                                                  |         |

#### 5hook/7hook/8hook Pouch (MOLLE® Compatible)

These Velcro® hood closure pouches secure the Rescue Hook for belt carry, and are MOLLE system enabled with the Malice® clip (sold separately). Made in USA.

| onp (oora ooparatory). Haao n |                                     |
|-------------------------------|-------------------------------------|
| MOLLE® 5 Hook Pouch\$8.00     | MOLLE® 8 Hook Molded Sheath \$15.00 |
| H. 981494F – Black            | N. 985913F – Black                  |
| I. 983856F – Foliage Green    | 985914F – Foliage Green (not shown) |
| J. 983855F – Coyote           | 985915F – Coyote (not shown)        |
| MOLLE® 7 Hook Pouch\$10.00    | MOLLE® 8 Hook Pouch \$12.00         |
| K. 984166F – Black            | 0. 985398F – Black                  |

L. 984205F – Foliage Green 985570F – Foliage Green (not shown) M. 984204F - Coyote 985569F - Coyote (not shown)



#### Folder Pouch/Soft Sheaths

Snap-buckle closure flap, can be worn as a belt carry, or lashed to a shoulder strap with the Velcro® lash straps. Made in China.

| U. 983170F – Folder Pouch, Black                                   | \$15.00       |
|--------------------------------------------------------------------|---------------|
| All soft sheaths are 1680 denier with liners and Velcro® closures. |               |
| V. 981086F - Soft Sheath, Small (1.625" W x 5" D),                 | black \$10.00 |
| 981087F – Soft Sheath, Large (2" W x 5.25" D), I                   | black \$10.00 |
| 981717F – Soft Sheath, 4" Bali-Song Series, blac                   | k\$10.00      |





## **EXTRAS**



#### Plexiglass Knife Rack

Transparent blue plastic, holds 7 knives.

10" D x 3 3/4" W x 3" H

985567F - Knife Rack ..........\$25.00



#### **Metal Butterfly**

Grey-blue metal butterfly perfect for display cases and other merchandising. 3 1/2" W x 3" H 981214F - Butterfly.......\$25.00



#### Benchmade Foam Pad

Perfect for presenting products on retail countertops. 11 5/8 x 7 3/4" 983326F - Foam Pad .........\$10.00



#### Benchmade Product Display

Sturdy, industrial-style construction with a lockable top and bottom; no assembly required.



#### **Blue Box**

Various bit sizes with a Bit holder/extension; molded plastic case which doubles as the handle. 981084F - Blue Box .......\$20.00



#### **Folding Tool Kit**

Keep your Benchmade knife in tune with this 12 piece folding tool kit plus sharpener. Carry case included.

985995F - Folding Tool . . . . . . \$35.00



#### Bluelube™ Bluelube™ Cleaner

Clean, lubricate and protect your Benchmade.

983901F – BLUELUBE Cleaner (4oz bottle) \$10.00

983900F - BLUELUBE (1.25oz bottle w/ nozzle)....\$8.00



#### Benchmade Knife Sharpeners

#### A. The Tactical Pro Sharpener

Easy everyday carry with a ceramic honing surface. Length 3.00" 983902F - Tactical Pro Sharpener ...... \$25.00

#### B. The Mini-Tactical Pro

Smaller version of the Tactical Pro. Length 2.00"

983903F - Mini-Tactical Pro Sharpener . . . \$20.00

#### C. Combo Sharpener

Diamond honing rod allows you to sharpen serrated portions of the blade. Includes sheath for convenient belt-carry. Length 5.75"

985547F – Combo Edge Sharpener...... \$30.00

## **ACCESSORIES**



**Brag-Bag Pages**Folder page holds 10 individual knife slots. (16.25" W X 20" L) Fixed blade page holds 4 individual knife slots. (3.5" W X 14" L) 983446F – Brag-Bag folder page . . . . . . . . \$20.00 983447F - Brag-Bag fixed blade page ..... \$20.00

#### Small Pen Case

Polyester folded folio with 10 individual pen slot areas. Zippered closures with protective padded separator. 5.5" W x 8" H 985663F - Small Pen Case . . . . . \$20.00

#### Large Pen Case

Polyester folded folio with 20 individual pen slot areas. Zippered closures with protective padded separator. 8" W x 9.5" H 985662F – Large Pen Case...... \$25.00



## Benchmade Knife Attaché Soft carry-case holds 12 folders. Shell

constructed of heavyweight denier with deep plush interior lining and Velcro® flap closure. 981456F - Knife Attache ...... \$35.00



#### Flexfit® Hat/ Blue Hat

Black Flexfit® with silver embroidered logo on facing and American flag embroidered on front left panel. 983881F - S-M......\$20.00 983798F - L-XL ......\$20.00

Blue with Velcro® adjust and silver embroidered logo on front USA flag embroidered on left side.

983880F - One size fits all................\$18.00



#### **Full-zip Fleece**

Extra soft fleece with stylish microfiber overlays at the shoulders, sleeves and hips. Embroidered logo on left chest. Available in brown or black.

XS, S, M, L, XL, 2XL ......\$65.00



#### Logo Beanie

983793F - One size fits all . . . . . . . . . \$12.00

# **CLOTHING**



#### Get a Grip



#### It's Not Just a Knife



#### Tribal Butterfly

Long Sleeve, Black
M, L, XL, 2XL . . . . . \$30.00



#### **Crest of Flight**

Short Sleeve Tee, White M, L, XL, 2XL .......... \$20.00



#### **Eagle Wings**

Short Sleeve Tee, White M, L, XL, 2XL ....... \$20.00



#### **Tribal Band**

Slimmer Fit Short Sleeve Tee, Asphalt Grey MENS – M, L, XL, 2XL . . . \$20.00 LADIES – S, M, L, XL. . . . \$20.00



#### Sting Like a Butterfly

Long Sleeve Hoodie, Black M, L, XL, 2XL .......\$40.00



Failure is Not

## an Option

Short Sleeve Tee, Black M, L, XL, 2XL .......... \$20.00



#### No Time for Maybe

Short Sleeve Tee, Black M, L, XL, 2XL .......... \$20.00

# The ultimate in luxury for your Benchmade collection.

This custom blue oak chest is handcrafted by the artisans at H. Gerstner & Sons in Dayton, OH. It's a great portable sized chest for carrying and storing your favorite Benchmades. Features include nickel plated hardware and black felt interior. Every chest is built in keeping with Gerstner's legendary tongue and groove construction. Entire case is lockable. Front lid folds up over drawers and locks for security.





Gary Bond -Benchmade sponsored Cutter

# <u>BladeSports</u>

Benchmade Knife Company is proud to be a corporate sponsor of BladeSports International, Inc. We're also pleased to sponsor two BladeSports competitors; Gary Bond and Ted Ott. Ted is a custom knifemaker specializing in fixed blade Hunting Knives and Competition Knives. On April 5, 2008, at the North Texas Cutting Competition, Ted set a new world record 2x4 speed cut at 1.845 seconds. Gary won the 2008 Blade Show World Championship – the first non-knifemaker to win this championship! For more information on upcoming events and how to participate please visit: www.bladesports.org.



\*Always use care when handling knives and never attempt competitive cutting practice without proper training and supervision. Contact BladeSports to obtain more information.

## **AUTOMATICS**

Benchmade Knife Company manufactures what are arguable the finest automatic\* knives available in the world today. Out in the field failure is not an option. This is why we build our knives to exceed industry standards and expectations.



\*Within the United States, automatic open knives are subject to compliance with the Federal Statutes of interstate commerce.

## NSN/GSA PROCUREMENT

For those of you currently active in the armed forces, law enforcement or public safety and interested in purchasing a Benchmade knife, here are the options available to you for procurement.

- Visit our Dealer Locator at BENCHMADE.COM and enter your zip code to find your nearest dealer.
- Purchase certain Benchmade knives through the National Stocking System. (See below)
- Benchmade knives are offered by General Services Administration Federal Supply Service. Visit GSAADVANTAGE.GOV. Our contract number is: GS-07F-0537T.
- Register as a new Benchmade Public Safety customer at benchmade.com. Make sure to accept an online "Auto Knife Opening Acknowledgement" agreement if you ever plan to purchase restricted products.
- Email us at military@benchmade.com and you will be in direct contact with Benchmade's Fed/Gov Sales Department.



5000SBK Auto-Presidio® NSN 4220-01-546-0478

550SBKHG Griptilian® NSN 5110-01-452-2215

550SHG Griptilian® NSN 5110-01-451-0707

9101SBK Auto Stryker® NSN 1095-01-577-1801

912SBKD2 Nitrous® Stryker® NSN 5110-01-432-6191

140SBK Nimravus® NSN 1095-01-466-8569

**7BLKW** Safety Cutter NSN 4240-01-543-9618

**8BLKW** Safety Cutter NSN 4240-01-568-3219

## SPECIAL SERVICES



#### PERSONALIZED LASER MARKING

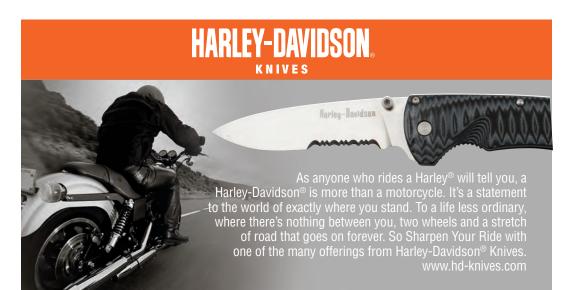
Make any Benchmade your Benchmade. Commemorate an event or outfit the unit. Whatever the occasion, now you can have your logo or artwork laser-etched onto any Benchmade. Depending on the particular model, the mark can be placed either on the blade, or in some models, on the handles. If you are interested in this special service, simply call a Benchmade customer service representative at 800.800.7427 or visit www.benchmade.com/lasermark.

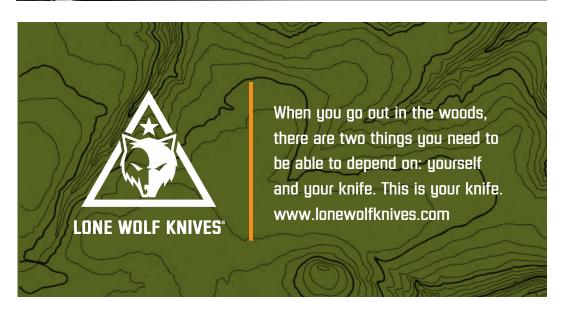


#### **LIFESHARPSERVICE**

BENCHMADE\*
We will gladly resharpen your
Benchmade knife to a factory razor sharp edge (service does not apply to any serrated portion of the blade). Simply ship your knife to us. We will inspect the knife for any warrantied repairs and "tune" the knife for optimum performance. Ship the knife to Benchmade, postage paid and insured. Please enclose your return shipping address with \$5.00 to help cover return shipping charges.

www.benchmade.com/lifesharp







#### LIMITED LIFETIME WARRANTY

Benchmade Knife Company, Inc. ("Benchmade") warrants to the original owner that this knife will be free from defects in materials and workmanship. Benchmade will, without charge, repair or replace, at Benchmade's option, any knife returned for Warranty work and found to be defective by Benchmade. The knife must be shipped by owner prepaid and insured freight, together with a description of the problem, and must be accompanied by the original bill of sale, your charge or credit card receipt or any satisfactory proof of the original date of purchase from a retail dealer. Any automatic knife returned for Warranty service from outside of Oregon must also include a copy of the owner's active police or military identification, or be returned through the authorized Benchmade dealer from whom the knife was originally purchased. NO EXCEPTIONS WILL BE MADE.

#### WHAT IS COVERED

This Warranty covers replacement parts and labor.

#### WHAT IS NOT COVERED

This Warranty does not cover normal wear, resharpening of the blade, damage caused by neglect, misuse or the failure to perform normal or necessary maintenance, disassembly of any knife by any person other than Benchmade's Warranty department, or shipping costs for returned knives.

Do not use your new knife as a screwdriver, prybar, chisel or punch. Do not throw your knife or use it for any purpose other than cutting. Do not disassemble your knife. Do not sharpen your knife no a power grinding wheel. Any of these acts will void your Warranty. MINIMUM CHARGE TO REASSEMBLE A KNIFE WHEN THE WARRANTY HAS BEEN VOIDED IS \$20 PLUS PARTS.

Repair or replacement as provided under this Warranty is the exclusive remedy of the consumer. Benchmade shall not be liable for any incidental, reliance, or consequential damages or breach of implied Warranty on this product, including any damage to person or property. Benchmade's liability under any circumstances is limited to the purchase price. Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This knife has only one use, as a cutting tool. Benchmade's knives carry no warranty except as expressly contained herein. Benchmade disclaims all warranties of merchantability and fitness for a particular purpose other than for use as a cutting tool. There are no warranties which extend beyond the description contained herein. Please review the Warranty information and proper knife care instructions provided with each knife

#### ORDERING OF AUTOMATIC KNIVES

Automatic knives are available for sale in Oregon state. All orders for automatic knives must be on departmental purchase order or letterhead with wording to the effect that the knives will be used as duty items. All orders for automatic knives must be faxed or mailed. We cannot accept phone orders for automatic knives. The sales of automatic knives is Federally regulated (refer to catalog inside cover for Federal Statutes), always check permissibility within your state or locality as non-Federal personnel may be precluded from ownership or use by State laws.

NO EXCEPTIONS WILL BE MADE

#### SHIPPING OF AUTOMATIC KNIVES

All AUTOMATIC knives shipped by Benchmade will be done via the following couriers, UPS, FedEx, etc. and CANNOT be shipped through the U.S. Postal Service. Also please note that all returns of automatic knives must be shipped via alternate couriers, UPS, FedEx, etc. This in accordance with the policies of the U.S. Postal Service. Thank you.

#### ARE ASSIST OPEN KNIVES LEGAL?

The way that the Benchmade assist opener knives are designed and built, they are not considered an automatic or switchblade under Federal interpretations. The Optimiser® and new Nitrous™ assist mechanisms must be initiated with the user manually overcoming the pull of the torsion bar or, split liner systems to activate the assist function. This is done through the use manually or, physically having to engage the blade first before opening. And, as an added safety feature, the Benchmade assist openers must have their blades rotated open to an approximately 20 to 30-degree open angle BEFORE the assist engages. This eliminates the need and complication of a secondary safety mechanism.

Even though the Benchmade assist opener models are not classified as automatics or switchblades, it is still recommended that the user research and verify the

legalities in their own specific areas. Knife laws and regulations are subject to local interpretations and may change frequently.

The purchase, use and ownership of knives is subject to a wide variety of local laws and regulations. It is impossible for Benchmade Knife Company to know or interpret all of these laws. It is the responsibility of the buyer to be aware of the laws which govern them in their specific area wherever that may be. We encourage the responsible ownership and use of knives as one of mankinds oldest tools. Be smart and be safe.

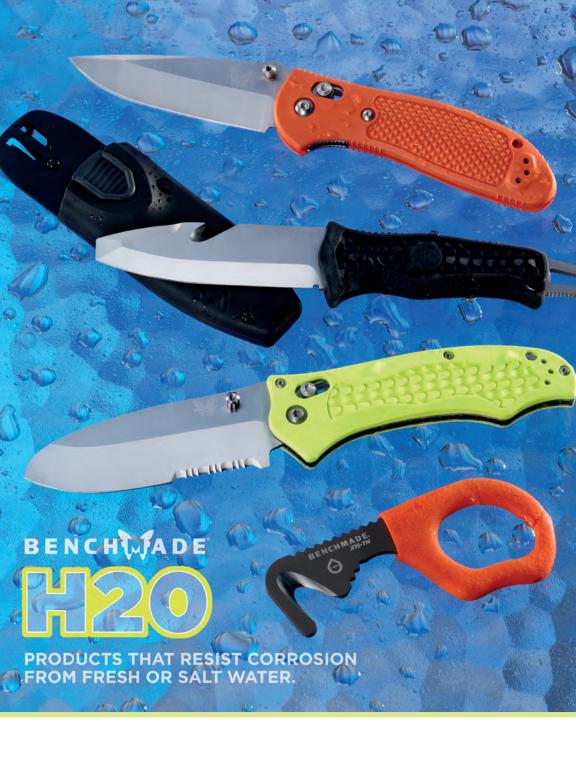
Every effort is made to ensure the accuracy of the prices and information presented in this catalog. However, we reserve the right to rectify any and all errors prior to any sale transactions. This catalog is produced annually. Visit www.benchmade.com for the latest information.

Prices shown are at suggested retail (U.S. currency). Actual purchase prices may vary. All pricing and product specifications are subject to possible change without prior notice.



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