# BENCHUADE 2008 PROFESSIONAL CATALOG



# FAILURE IS NOT AN OPTION.

THE LIFE OF AN ARMED PROFESSIONAL IS NOT FOR EVERYONE. YOUR COMPASS ONLY POINTS FORWARD, GUIDED BY A SPIRITED WILL TO SERVE, AND DRIVEN BY UNDAUNTED DEDICATION TO PROTECT AT ALL COSTS. IT TAKES A UNIQUE INDIVIDUAL TO PUT IT ALL ON THE LINE SO THAT ANOTHER MAY HAVE THE FREEDOM TO CHOOSE. FOR YOU, IT IS NOT ABOUT THE GLORY, IT GOES MUCH DEEPER THAN THAT. ONLY YOU CAN UNDERSTAND THE TRUE MEANING OF FAILURE IS NOT AN OPTION. ANYTHING LESS JUST WON'T CUT IT.



Benchmade recognizes the fact that we get to go home at night thanks to you, and those that have served before you. Most of us will never have walked in your shoes. That is why we dedicate our every effort to make the best tools we possibly can for you. Know that each is built with you in mind.

We will never forget.

NOTICE: PROCUREMENT OF AUTOMATIC KNIVES IS REGULATED BY LAW. NO EXCEPTIONS WILL BE MADE. IT IS THE PURCHASERS RESPONSIBILITY TO CHECK THE CURRENT LEGAL PERMISSIBILITY WITHIN YOUR STATE AND/OR LOCALITY.

Although automatic opening knives are not subject to prohibitive legislation in Oregon, many states are not so fortunate. Federal law prohibits shipment of automatic knives across state lines, with the following exceptions: (1) to civilian or Armed Forces supply or procurement officers and employees of the Federal Government ordering, procuring, or purchasing such knives in connection with the activities of the Federal Government; (2) to supply or procurement officers and the National Guard, the Art National Guard, or militia of the State, Territory or the District of Columbia ordering, procuring, or purchasing such knives in connection with the activities of such organization; (3) to supply or procurement officers or employees of the municipal government of the District of Columbia or of the government of any State or Territory; (4) to manufacturers of such knives or bona fide dealers therein in connection with any shipment made pursuant of an order from any person designated in paragraphs (1), (2), and (3).

\*Not to be carried concealed



### WHAT MAKES A GREAT KNIFE A BETTER TOOL?

#### Not all knives are created equal. **NOT EVEN CLOSE!**

Considering what you do for a living, can you really afford to not compare all the features and facts? Too often, professionals like you take their cutting tool choice for granted and consequently have performance issues down the road - which can be as minor as a simple inconvenience, or as major as a total tool failure causing severe injury or worse.

Professionals need to seek out reliable information on their knives through user testimonials, available technical data, and reputable product reviews or product dealers. The demanding world in which you work presents many challenges, some predictable and some not. When it comes to your choice of cutting tools, make sure you're getting the best tool for the job by considering design, mechanism, quality and materials in your purchasing process.

#### DESIGN

Is it a practical design, and will it enhance my abilities? Will the blade shape offer good utility? Does it fit the hand properly? Will it support the desired cutting tool needs? Can it be attached or carried in a useful manner?

#### MECHANISM

Can the blade be opened and closed easily and with one hand? Will it open and close intuitively without having to focus on the task? Can the blade be opened in a struggle or within physical limitations? Does it stay open or closed reliably? Is the mechanism proven to enhance function, or merely manufacturer sales?

#### QUALITY

Does it feel solid and well-built? Does the blade wobble? Do all of the components fit together properly? Does the manufacturer offer a warranty and stand behind its products?

THESE ARE ALL VIABLE QUESTIONS AND CONCERNS WHEN IT COMES TO SELECTING AN ESSENTIAL PIECE OF YOUR GEAR. OUR HOPE IS TO HELP YOU CHOOSE THE BEST TOOL FOR YOUR JOB. IF THAT ENDS UP BEING A BENCHMADE WE WOULD BE HONORED, AND SAY THANK YOU.

#### MATERIALS

Do the materials used enhance performance or offer improved levels of performance over others? Are the materials strong and durable offering added value? Is the blade steel tough and how long will the edge stay sharp? Are the materials used truly what the knife manufacturer says they are?

### NSN/GSAPROCUREMENT

### YOU DIDN'T ORDER A KNIFE - YOU ORDERED A BENCHMADE

To make certain that you get the Benchmade knife you want, be sure to order using the correct NSN, GSA, or other procurement product code, and get the edged tool you deserve. Benchmade knows there is nothing stronger than the United States Military and Law Enforcement Professionals. This is why we build our knives to exceed your standards and expectations.

That's how you produce a Benchmade - not just a knife.

#### It's Benchmade.

#### AUTO-PRESIDIO® (PAGE 4) 3BKA0 220-01-54 -0478 Automatic AXIS® (ambidextrous actuation) Patented Bi-Directional Grip Non-Reflective Mil-Spec Finish MOLLE® Compatible Sheath with Malice Clip • Field Ready 140SBKNIMRAVUS® (PAGE 16) NSN 1095-01-466-8569 • Patented Bi-Directional Grip • Single Piece Full-Tang Non-Reflective Mil-Spec Finish MOLLE® Compatible Sheath with Malice Clip Field Readv BLKWHOOK (PAGE 26) SN 4240-01-543-9618 Patented Ramping Hook Design Vinyl Handle Coating for Grip Non-Reflective Mil-Spec Finish MOLLE® Compatible Sheath with Malice Clip Field Ready One Chance, One Cut. FOR THOSE OF YOU CURRENTLY ACTIVE IN THE ARMED FORCES OR LAW ENFORCEMENT SECTORS AND INTERESTED IN PURCHASING A BENCHMADE KNIFE, HERE ARE THE OPTIONS AVAILABLE TO YOU FOR PROCUREMENT.

- Visit our Dealer Locator at BENCHMADE.COM and enter your zip code to find your nearest dealer.
- Purchase certain Benchmade knives through the National Stocking System. (THE ABOVE KNIVES HAVE NSNs.)
- Benchmade knives are offered by General Services Administration Federal Supply Service. Visit GSAADVANTAGE.GOV.
- Need further assistance, email us at military@benchmade.com and you will be in direct contact with Benchmade's Fed/Gov Department. Please be ready to email or fax your active military or law enforcement ID information to Benchmade and we will do our best to provide you with the tools you want, and most importantly deserve.

#### NSNPRODUCT 5000 AUTO-PRESIDIO<sup>®</sup> 5300 AUTO-PRESIDIO<sup>®</sup>TANTO PARDUE design



#### 6150 MINI-AUTORUKUS® BLACKWOOD design

Drop-Point Blade Shape Components are Non-Reflective Auto-AXIS® Opener Mechanism Finger Guard/Grooves Maximize Grip Integrated Safety



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#### 9050 AFO BENCHMADEdesign

 Machined and Bead-Blasted Handle for Amazing Grip

 Integrated Safety Improves Protection when Open and Closed

 Opp-Point Blade for Wide Variety of Applications

 Large Finger Guard Enhances

 SHEATH FRONT

 SHEATH BACK

 WWMAUCE CONFRONT

 SUDDESIGNER

 Benchmade

 LOCKING MECHANISH

 Benchmade

 BLADE STREE

 DCKING MECHANISH

 BLADE STREE

 BLADE STREE

### 5500 MINI-AUTOPRESIDIO®

PΑ	١R	Dι	JEc	desi	gn

••••••	Patented Bi-Directic All Components are I Drop-Point Blade Sh Integrated Safety	0	5500	
		55005ВК		
	D AXIS	Note: Also available in non-auto folder (see page 14)		
	BLADE STYLE & OPENER BLADE STEEL HANDLE SPECS SHEATH	Auto AXIS Pull Release with Integrated Safety Drop-Point; AXIS Button Release w/Auto Open 154CM Stainless Steel (58-61HRC)	CLOSED	



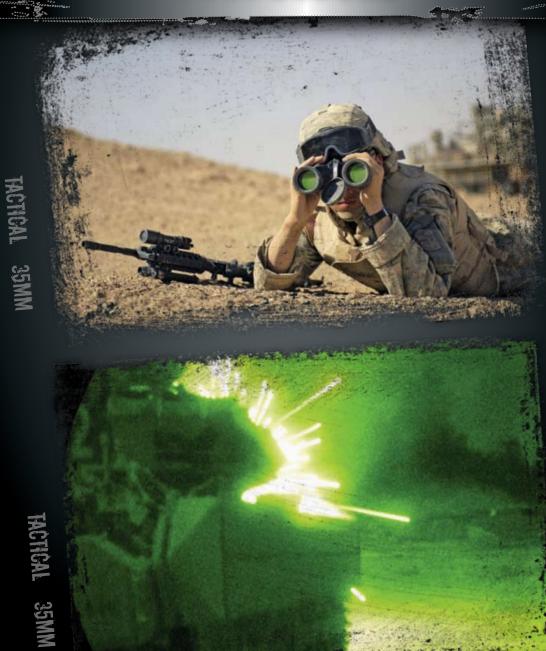








### PROFOLDERS



#### NEWPRODUCT 912/913 NITROUS<sup>™</sup>STRYKER<sup>®</sup> 906/907 MINI-NITROUS<sup>™</sup>STRYKER<sup>®</sup> BENCHMADE design

INDUPIN

Superior Quality D2 Tool Steel Double Titanium Locking-Liners G10 Textured Handle Scales Two Blade Style Options Nitrous Assist Opening Mechanism





TORSION IS CREATED BY SLOTTING THE LINERS. The Nitrous Torsion Arms propel blade open with EASE. (More on Page 34)

907SBKD

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912/913DESIGNER	Benchmade	BLADE LENGTH	3.70" (9.0cm)
LOCKING MECHANISM	Modified Locking-Liner w/Nitrous™	BLADE THICKNESS	0.125" (3.18mm)
<b>BLADE STYLE &amp; OPENER</b>	912 Modified Tanto; 913 Modified Spear-Point; Ambidextrous Thumb-Stud	OPEN	8.25" (20.96cm)
BLADE STEEL	D2 Tool Steel Hardened to 60-62HRC	CLOSED	4.68" (11.89cm)
HANDLE SPECS	Black G10 Scales, Double Titanium Liners, Removable Steel Carry-Clip	WEIGHT	3.80oz (108g)
SHEATH	N/A	HANDLE THICKNESS	0.48" (1.20cm)
BLADE CONFIGURATIONS	912D2 \$150, 912SBKD2 \$162, 913D2 \$150, 913SBKD2 \$162	COUNTRY OF ORIGIN	USA
906/907DESIGNER	Benchmade	BLADE LENGTH	3.00" (7.62cm)
LOCKING MECHANISM	Modified Locking-Liner w/Nitrous™	BLADE THICKNESS	0.100" (2.54mm)
<b>BLADE STYLE &amp; OPENER</b>	906 Modified Tanto; 907 Modified Spear-Point; Ambidextrous Thumb-Stud	OPEN	7.25" (18.42cm)
BLADE STEEL	D2 Tool Steel Hardened to 60-62HRC	CLOSED	4.25" (10.80cm)
HANDLE SPECS	Black G10 Scales, Double Titanium Liners, Removable Steel Carry-Clip	WEIGHT	2.80oz (79.38g)
SHEATH	N/A	HANDLE THICKNESS	0.45" (1.14cm)
BLADE CONFIGURATIONS	906D2 \$140, 906SBKD2 \$152, 907D2 \$140, 907SBKD2 \$152	COUNTRY OF ORIGIN	USA

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The 950 Rift is packed with features to help get the job done. Reverse Tanto for toughness, large-bellied blade for all the utility cutting you can throw at it, and heavily milled and textured G10 scales to help you get a firm grip on any situation.









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525DESIGNER	Mel Pardue	BLADE LENGTH 2.97" (7.59cm)	
LOCKING MECHANISM	AXIS Lock	BLADE THICKNESS 0.115" (2.92mm)	
LADE STYLE & OPENER	Drop-Point, Ambidextrous Thumb-Studs	OPEN 7.12" (18.08cm)	
BLADE STEEL	154CM Stainless Steel Hardened to 58-61HRC	CLOSED 4.15" (10.54cm)	
HANDLE SPECS	Black Anodized; Machined 6061 T-6 Aluminum; Double 420J Liners; Movable Steel Carry-Clip	WEIGHT 3.70oz (104.89g)	
SHEATH	N/A	HANDLE THICKNESS 0.545" (13.84mm)	
LADE CONFIGURATIONS	525 \$165, 525S \$165, 525SBK \$177	COUNTRY OF ORIGIN USA	

#### newfeatures 175 CBK

#### **175**CBK <u>BEN</u>CHMADEdesign

Double Edged for Ease of Penetration

Thick Blade Adds Heft, Durability and Strengtl

Sheath Designed for Versatile Carry Options

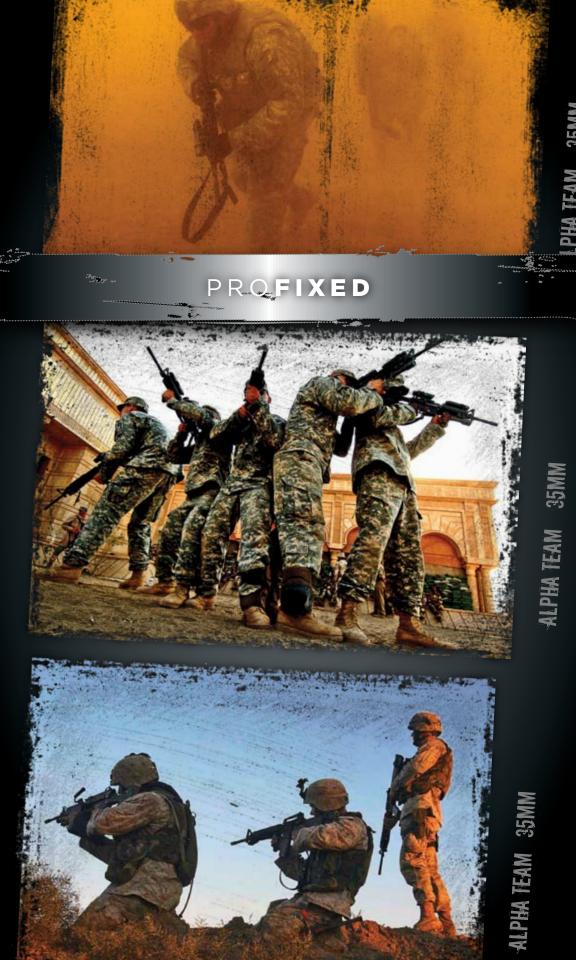
Large, Open Handle Provide Ample Gripping Space

New Vinyl Handle Coating

175BK

NOTE: Sheath features removable steel carry-clip to fit up to 2-inch duty belt.

175DESIGNER Benchmade	BLADE LENGTH 2.50" (6.35cm)
LOCKING MECHANISM N/A	BLADE THICKNESS 0.125" (3.175mm)
BLADE STYLE & OPENER Double Edge Spear-Point with Chisel Ground Edge, N/A	OVERALL 5.47" (13.893cm)
BLADE STEEL 440C Stainless Steel Hardened to 58-60HRC	WEIGHT 2.32oz (65.77g)
HANDLE SPECS Vinyl Coating, Full-Tang	HANDLE THICKNESS 0.25" (6.35mm)
SHEATH Molded Kydex®/Thermoplastic; Reversible Belt-Clip	COUNTRY OF ORIGIN USA
BLADE CONFIGURATIONS 175BK \$90	



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#### NSNPRODUCT 140 NIMRAVUS® 141 NIMRAVUS®TANTO BENCHMADE design

Single Piece Full-Tang Drop-Point or Modified Tanto Blade Shape

Large Finger Groove for Added Control

Machined Aluminum or Optional G10 Handle Scales

Multi-Feature Soft Sheath with MOLLE® Capability

、 41SBK





141SBKSN

140/141 SN AND ADC MODELS COME WITH SAND OR FOLIAGE GREEN SHEATHS RESPECTIVELY 140/141 COMES STANDARD W/ BLACK SHEATH

140DESIGNER	Benchmade	BLADE LENGTH 4.50" (11.43cm)
BLADE STYLE	Drop-Point	BLADE THICKNESS 0.115" (2.92mm)
BLADE STEEL	154CM Stainless Steel (58-61HRC) or D2 Tool Steel (60-62HRC)	OVERALL 9.45" (24.00cm)
HANDLE SPECS	Full-Tang; Anodized Machined 6061 T-6 Aluminum	WEIGHT 6.20oz (175g)
SHEATH	Multi-Function Soft Sheath, Nylon, MOLLE® Compatible w/ Included Malice Clip	HANDLE THICKNESS 0.58" (1.48cm)
DE CONFIGURATIONS	140BK \$175, 140SBK \$175, 140BKD2 \$185, 140SBKD2 \$185, 140SBKSN \$190,	SHEATH WEIGHT 5.00oz (141.75g)
	140SBK-ADC \$190, 140T (440C Stainless Steel) \$130	COUNTRY OF ORIGIN USA
141DESIGNER	Benchmade	BLADE LENGTH 4.50" (11.43cm)
BLADE STYLE	Modified Tanto	BLADE THICKNESS 0.115" (2.92mm)
BLADE STEEL	154CM Stainless Steel (58-61HRC) or D2 Tool Steel (60-62HRC)	OVERALL 9.45" (24.00cm)
HANDLE SPECS	Full-Tang; Anodized Machined 6061 T-6 Aluminum	WEIGHT 5.86oz (161.13g)
SHEATH	Multi-Function Soft Sheath, Nylon, MOLLE® Compatible w/ Included Malice Clip	HANDLE THICKNESS 0.58" (1.48cm)
DE CONFIGURATIONS	141BK \$175, 141SBK \$175, 141BKD2 \$185, 141SBKD2 \$185, 141SBKSN \$190,	SHEATH WEIGHT 5.00oz (141.75g)
	141SBK-ADC \$190	COUNTRY OF ORIGIN USA

BLAD

BLAD



#### 155 FIXEDPRESIDIO<sup>®</sup> OSBORNE design



#### 100SH20 BENCHMADE design

Super Corrosion Resistant Blade Steel Multi-Feature Molded Sheath Safer Rounded Blade Tip

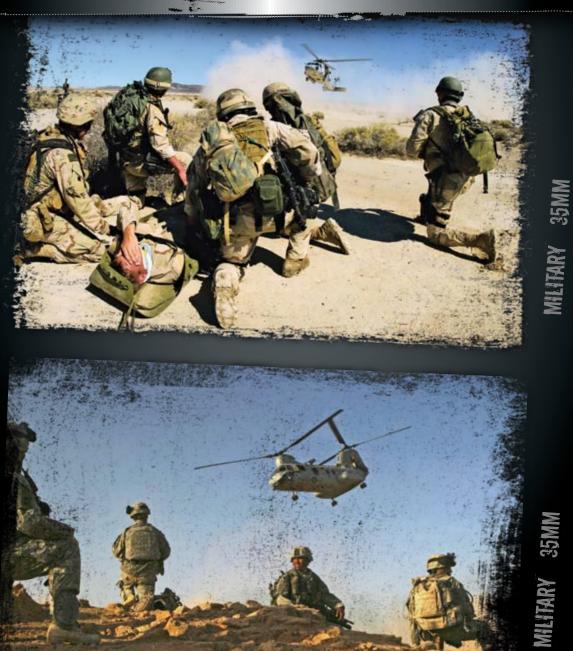
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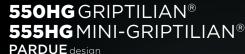
100DESIGNER Benchmade BLADE STYLE Modified Sheepsfoot BLADE STYLE X15-TN Stainless Steel (S8-60HRC) HANDLE SPECS Full-Tang; Day-glow Yellow Kydex® or Black G10 Scales SHEATH Molded Kydex®/Thermoplastic; Reversible Lash Tab Carry-Clip BLADE CONFIGURATIONS 100SH20 \$140, 100SH20-BLK \$130 100SH20

100SH20 MOLDED SHEATH W/ATTACHMENT CLIP











#### 551 GRIPTILIAN<sup>®</sup> 556 MINI-GRIPTILIAN<sup>®</sup> pardue design

Two Sizes Available Ambidextrous Thumb-Stud Opener Grip Textured Molded Handle Premium AXIS® Function Multiple Configurations Available





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Two Sizes Available Enhanced Blade-Tip Strength Design One-Hand Ambidextrous Function Stainless Steel Liners Movable Carry-Clip



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553DESIGNER	Mel Pardue	BLADE LENGTH 3.40" (8.64cm)
LOCKING MECHANISM	AXIS Lock	BLADE THICKNESS 0.115" (2.92mm)
<b>BLADE STYLE &amp; OPENER</b>	Tanto; Ambidextrous Thumb-Studs	OPEN 8.07" (20.50cm)
BLADE STEEL	154CM Stainless Steel Hardened to 58-61HRC	CLOSED 4.62" (11.73cm)
HANDLE SPECS	Glass Fill Noryl GTX®/Color Valox®; Double 410 Steel Liners; Reversible Steel Carry-Clip	WEIGHT 3.82oz (108.39g)
BLADE CONFIGURATIONS	553 \$100, 553S \$100, 553SBK \$112, 553SBK0D \$112, 553SBKSN \$117	HANDLE THICKNESS 0.64" (1.63cm)
		COUNTRY OF ORIGIN USA
		•••••••
557DESIGNER	Mel Pardue	BLADE LENGTH 2.91" (7.38cm)
LOCKING MECHANISM	AXIS Lock	BLADE THICKNESS 0.100" (2.54mm)
<b>BLADE STYLE &amp; OPENER</b>	Tanto; Ambidextrous Thumb-Studs	OPEN 6.78" (17.21cm)
BLADE STEEL	154CM Stainless Steel Hardened to 58–61HRC	CLOSED 3.87" (9.82cm)
HANDLE SPECS	Glass Fill Noryl GTX®/Color Valox®; Double 410 Steel Liners; Reversible Steel Carry-Clip	WEIGHT 2.67oz (75.70g)
BLADE CONFIGURATIONS	557 \$90, 557S \$90, 557SBK \$102, 557SBK0D \$102, 557SBKSN \$107	HANDLE THICKNESS 0.51" (1.30cm)
		COUNTRY OF ORIGIN USA



#### 710 MCHENRY & WILLIAMS design

Reverse Curve Blade Shape Machined G10 Handle Scales



BLA

BLA

710DESIGNER	Bill McHenry & Jason Williams	BLADE LENGTH	3.90" (9.90cm)	
OCKING MECHANISM	AXIS® Lock	BLADE THICKNESS	0.115" (2.92mm)	
ADE STYLE & OPENER	Modified Clip-Point; Dual Thumb Stud	OPEN	8.80" (22.34cm)	
BLADE STEEL	D2 Tool Steel Hardened to 60-62HRC	CLOSED	4.90" (12.44cm)	
HANDLE SPECS	Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip	WEIGHT	4.50oz (128g)	
ADE CONFIGURATIONS	710D2 \$165, 710SBKD2 \$177	HANDLE THICKNESS	0.48" (1.22cm)	
		COUNTRY OF ORIGIN	USA	



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	One-Hand Ambidext	trous Function	1200	1000 2	aller	
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	BLADE STEEL Handle specs	Mel Pardue AXIS® Lock Modified Spear-Point; Ambid IS4CM Stainless Steel 58-61HF Noryl GTX® 830 Scales; Doubl 530 \$100, 5305 \$100, 5305BK 5	RC Hardened to 58-61HRC le 420J Liners; Removable S	teel Carry-Clip	BLADE LENG BLADE THICKNE OPI (LOS) Weigi Handle Thickne Country of Orig	SS 0.09" (2.28mm) N 7.42" (18.85cm) D 4.17" (10.59cm) I 1.88oz (53.28g) SS 0.366" (0.930cm)

### PRORESCUEHOOKS



#### NSNPRODUCT/NEWFEATURES 7BLKWHOOK **BENCHMADE**design

The 7HOOK is one of the trusty products in our line of professional grade hooks. Flak jackets, tubular webbing, leather boots, Kevlar, seatbelts, and para-cords are just some of the materials you can cut through quickly and reliably in an emergency situation. The 7HOOK is fast becoming a necessity, not an option.

Larger Handle w/Vinyl Coating for Grip Multiple Grip Options for Specific Application **Multiple Carry Options Available** 



NEW MOUNTING ACCESSORY - SECURE YOUR 7HOOK OR OTHER BENCHMADE HOOKS TO YOUR ARM, LEG, OR VEHICLE. VISIT BENCHMADE.COM FOR THE LATEST ON ATTACHMENT METHODS.

ENCHMADE

BENCH

WWW.7HOOK.COM



Benchmade 7DESIGNER BLADE CONFIGURATIONS

 7DESIGNER
 Benchmaue

 BLADE STYLE
 Hook

 BLADE STYLE
 7 440C Stainless Steel (58-60HRC); 7H20 XI5-TN Stainless Steel (58-60HRC)

 HANDLE SPECS
 Black Powder Coat Finish w/Grit Dipped Vinyl Handle Coating

 SHEATH
 Nylon Webbing Pouch w/Veicro® Closure; Retention Band; MOLLE® compatible

 ONFIGURATIONS
 7BLKW (Black Sheath) \$40, 7BLKWADC (Foliage Green Sheath) \$40, 7BLKWSN (Coyote Brown Sheath) \$40, 7H20W \$50, 7BH20W \$50

BLADE OPENING	0.50" (1.27cm)
BLADE THICKNESS	0.115" (2.92mm)
OVERALL	4.30" (10.92cm)
WEIGHT	1.50oz (43g)
HANDLE THICKNESS	0.26" (6.85mm)
SHEATH WEIGHT	1.60oz (45.36g)
COUNTRY OF ORIGIN	USA





The ERT-1 provides you options when you need them most. Benchmade engineers combined the proven cutting technology of our professional use Rescue Hooks into a tool that cuts seatbelts, breaks glass, and can provide light with the click of a button.



#### NEWFEATURES/PRODUCTS SOFT SHEATHS& ATTACHMENTSYSTEMS BENCHMADE design

Benchmade does not currently manufacture any MOLLE® mounting vests. We simply produce the finest systems for mounting our knives to them, or wherever and however you choose to carry your knife.







NEW MOUNTING ACCESSORY – SECURE YOUR 7HOOK OR OTHER BENCHMADE HOOKS TO YOUR ARM, LEG, OR VEHICLE. VISIT BENCHMADE.COM FOR THE LATEST ON ATTACHMENT METHODS.

#### 140/141MOLLE®FIXEDSHEATH

Now the battle-tested, performance-proven Nimravus® has adapted to its new environment with a MOLLE® compatible sheath. Knife stows reversibly so sheath is totally universal. Oneinch webbing and a Malice clip make attachment simple and secure. Available in standard issue tactical black (140/141 Presidio), coyote color (140/141 sand models), and foliage green. A. 983468F Black MOLLE® Fixed Sheath \$50 B. 983469F Coyote MOLLE® Fixed Sheath \$50 C. 983854F Foliage Green MOLLE® Fixed Sheath \$50

#### **MOLLE®FOLDERPOUCHSHEATH**

These duty-tough, snap-over hood closure pouches secure folding knives, flashlights or even single pistol mags well. The Malice clip (included) provides Molle attachment, or can be used for belt carry. An elasticized expansion cavity secures the cargo snug. Available in standard issue tactical black (9050 AFO), coyote color, and foliage green. **D. 983466F** Black MOLLE® Folder Pouch \$20 **E. 983467F** Coyote MOLLE® Folder Pouch \$20 **F. 983853F** Foliage Green MOLLE® Folder Pouch \$20

#### 5НООКРОИСН

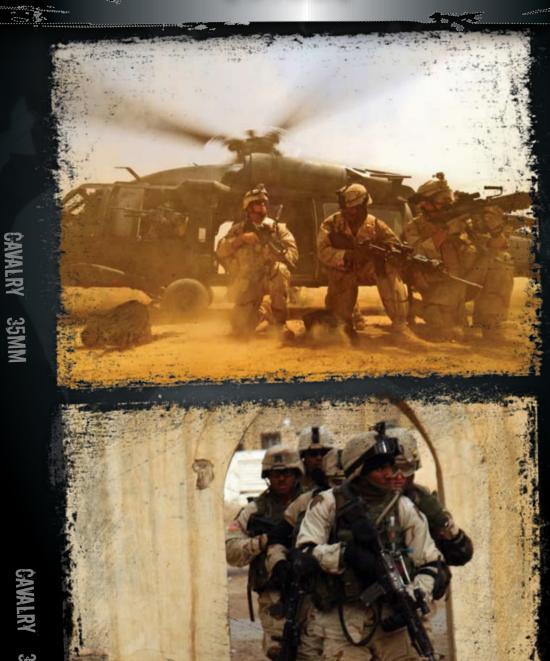
The 5 Rescue Hook can attach to your Molle gear. A Velcro hooded closure secures the 5 in its pouch for secure carry and rapid deployment. The sheath can also be worn on a belt. Available in standard issue tactical black (5 W, 5 BLKW), coyote color, and foliage green. **G. 981494F** Black MOLLE® 5 Hook Pouch \$8 **H. 983855F** Coyote MOLLE® 5 Hook Pouch \$8 **I. 983856F** Foliage Green MOLLE® 5 Hook Pouch \$8

#### MALICECLIPS

These injection molded connecting-clips attach sheaths and pouches to Molle systems, or can be used for belt-loop style carry. Available in two sizes, black only. J. 983550F Small Malice Clip (3.00") \$1.50 K. 983551F Large Malice Clip (4.75") \$2



CANALRY 35W



### FORWARDTHINKING

It all starts with a commitment to innovation. And for us, it goes beyond simply being innovatively different- Benchmade continually strives to be innovatively better. We believe that when a customer chooses to purchase a Benchmade, they don't do so just to be different. They do so because they want the best. This mindset of innovating for improvement is alive and well throughout Benchmade. It goes into every design and comes out of every product. Admittedly, it's definitely not the easiest way to make knives, but it's the only way we know how.

#### ENGINEERING

Rocket science? Ok, well, almost. It starts with a dedicated Engineering department hell bent on getting it right - before a milling machine ever begins its work. It means taking a custom design concept and unique designer personality, and translating it into computer renderings and programs for a multitude of individual manufacturing processes. Our engineers are continually checking and rechecking for perfection, and we are fully integrated with our outside manufacturing partners to ensure our Benchmade quality standards are adhered to. From the latest computer aided design (CAD) software and 3-D modeling technologies to just plain knife know-how gained from years of experience, it's a test of wills. And when we sign off on the final prototype, the customer always wins.

#### MANUFACTURING

The Benchmade manufacturing arsenal contains ultramodern laser cutters and machining centers dialed in for spot-on tolerances of 0.0005" on command. Our computerized machining centers offer the precision and control usually found only in the aerospace industry. Most of our products are hand-assembled for a "go together" fit and finish typically seen only in a custom knife. But it's more than just having modern equipment. For Benchmade, it's having a workforce of skilled and dedicated professionals who know how to make it all work together. We also work with a select group of outside manufacturing partners, who are willing to go beyond working for us— they work with us to deliver the best product regardless of price point. It's a lot of effort for just a knife, which is why a Benchmade knife isn't "just a knife." It's an engineered cutting tool founded on function, built for performance and recognized for both.

### **TESTED**TOUGHER

More often than not, our toughest competitor is ourselves. We are relentless when it comes to making every effort to ensure our knives will perform better than you should ever need. Benchmade Knife Company is committed to making the best the best performing knives in the world.

To ensure that our products remain superior, we have instituted a process of applying our absolute technical superiority to each of our tactical products in some very purposeful ways. In addition, we solicit input from professionals like you who rely on and use the tools under some of the toughest conditions possible. This collective effort helps to identify and define exactly what a tactical knife needs to do.

#### **CUTTING EDGE**

The tool must have the capacity to cut a variety of materials including heavy gauge, steel sheet metal and to then keep on cutting. The Benchmade process includes the ability to heat-treat the hardest of steels to not only maximize toughness, but to hold a shaving-fine cutting edge as well.

#### **RELIABLE FUNCTION**

Locking/folding mechanisms must operate without fail in all conditions with extreme efficiency and durability. Field-tested exposure to nature's elements like sand or dirt, heat, cold, snow, ice, and water without hampering tool performance. The capability to open quickly and easily with either hand, and with heavy gloves is paramount. And bottom line, they need to last over the long haul.

#### FIELD TOUGHNESS

The knife needs to be able to pry and take heavy impact. That's why before we start field application cutting tests with one of our tactical folders, we pound it through a 55-gallon steel drum several times with a hammer. We isolate and test blade strength, total body strength, locking mechanism strength, and overall impact - resistance to the highest performance standards in the world.

#### PRACTICAL DESIGN

The knife must posses the proper size/weight to performance ratio. Benchmade tactical models not only perform the best, they are efficient in size and weight. Work smarter, not harder.

#### REALISTIC CARRY

We understand real-world applications and integrate designs into gear efficiently for easy access and carry. This year our military customers will see new Molle compatible carry pouches and sheaths. These will be available in the tactical colors asked for by the operators, including the versatile Coyote tan.

#### DEVELOPMENT PROCESS

Our development process includes a very rigorous regimen of testing to ensure performance objectives are achieved. Benchmade tactical knives go through two testing protocols: The first, lab testing against other brands in which we strive to completely outclass any other brand in the world in locking mechanism breaking strength, cutting performance, and component strength and durability. The second, even more respected by our special operations customers, is the field application testing conducted by our experienced tactical staff. For more information, ask one of the Benchmade tactical representatives for the field test overview of the model 5000 Auto AXIS, arguably the best tactical knife in the world, and you will see why Benchmade remains the tactical tool of choice.

# **MECHANISM**ARSENAL

Seems simple enough. You open the knife, you close the knife. But it's the mechanics of motion that happens in the process of opening and closing, which can make the difference between ordinary and extraordinary. Is the knife easy to actuate, can it be opened with one hand, is it ambidextrous, and will it be reliable when you need it most? These are all essential considerations when it comes to knife mechanics.

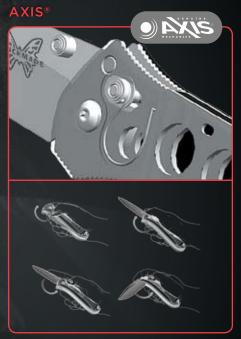
Benchmade offers several mechanisms, from patented exclusives like the unparalleled AXIS, to more traditional lock back designs. It all comes down to your level of desired function.

#### LOCKING MECHANISMS & ASSEMBLIES

#### AUTOMATIC



These are folding knives, which open at the push of a button... The blade is deployed from the handle side like traditional folding knives, but the blade is spring open assisted to a fully locked position. Benchmade is recognized for making some of the finest auto-opening knives in the world. These are primarily manufactured for Law Enforcement, Military and, Government Agency distribution. The Benchmade autos take full advantage of a powerful coil spring blade actuator coupled with our precisely machined taper lock mechanism, proving itself to be the most reliable system available in auto-open knives. And our patented integrated safety mechanism (located on handle spine) ensures that the blade will not inadvertently deploy nor close once it is locked open. Benchmade autos are precision engineered and manufactured to perform in the real world. You would be hard-pressed to find a superior tool in the automatic market.



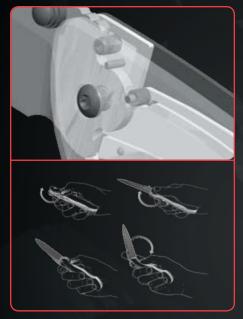
A patented Benchmade exclusive, AXIS has been turning heads and winning fans ever since its introduction. A 100-percent ambidextrous design, AXIS gets its function from a small, hardened steel bar which rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spans the liners, and is positioned over the rear of the blade. It engages a ramped, tang portion of the knife blade when it is opened. Two omega style springs, one on each liner, give the locking bar its inertia to engage the knife tang. As a result, the tang is wedged solidly between a sizable stop pin and the AXIS bar itself.

#### **AUTO-AXIS®**

AUTO-AXIS is a combination of our AXIS lock and auto-open mechanisms to create a 100-percent ambidextrous automatic knife. Blade deployment is initiated by drawing the AXIS button back with either hand, even gloved.

### MECHANISM ARSENAL CONT.

#### NITROUS™



Another patented Benchmade exclusive, the Nitrous boosts the blade with ease. As the blade is closed, the two torsion arms which run the length of the handle liners are secured in place and make contact with the blade tang. As tensioned against the blade tang, the user rotates the blade open to a 30-degree angle, the torsion arms take over and continue the blade opening process on its own. The huge advantage of the Nitrous design over other similar concepts, is that the blade must be rotated open to beyond a 30-degree angle, which offers added user control. The choice is yours.

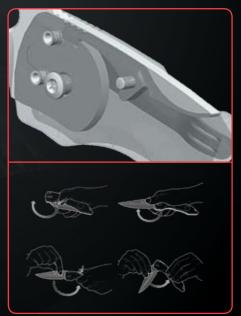
#### MODIFIED LOCKING-LINER

The basic principle is an integral locking bar within the knife liner being stress bent, enabling it to spring into position behind the rear tang of the blade when the blade is opened. The locking bar wedges against the rear of the blade, locking it open until you physically push it clear and close the blade (locking-liners are made either right or left hand specific). The function success and function failure of a locking-liner depends greatly on how well it is made and also the quality of the materials used. With Benchmade, you get the best of both, and we offer it in a variety of knives.

#### MODIFIED LOCKING-LINER CONT.

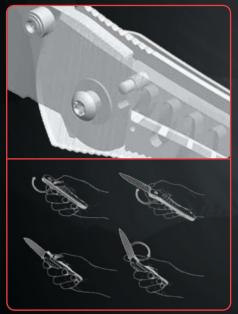


#### LOCK BACK



A basic functional lock that is relatively simple and this is low-cost to manufacture. In practice, the lock design positions a stop bar parallel to and in direct line with the blade at the upper back or rear tang of the blade to lock the blade open. To release the lock, the exposed portion of the stop bar in the handle back is depressed into the handle, pivoting the stop bar out, and releasing the locked blade. This style of mechanism requires two hands to safely close the blade although you may still easily open the blade single-handedly if desired.

### MONOLOCK

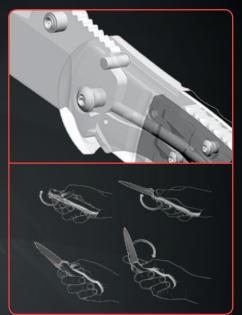


The monolock mechanism is basically a lockingliner on steroids. The knife liner is one and the same as the knife handle, and thus it is designed and made to function as the locking mechanism. A thicker material is used to provide enough surface area to be a functional handle, and in turn creates a larger surface area with which to lock the blade. If executed properly, the monolock design rates very highly in strength and function.

### **OPTIMISER**<sup>®</sup>

Another patented Benchmade exclusive, which "optimizes" the knife mechanism if the user chooses to do so. A steel torsion bar running the length of

### **OPTIMISER®** CONT.



the inside handle spine is secured in place and contacts a surface area of the blade tang. As the blade is closed, the torsion bar is tensioned against the blade tang. Then, as the user rotates the blade open to a 30-degree angle, the torsion bar takes over and continues the blade opening process on its own. The huge advantages of the Optimiser design over other similar concepts is that the blade must be rotated open to beyond a 30-degree angle, which offers added user control. And even more amazing, the Optimiser can be added or removed at the discretion of the user and the knife/ mechanism still functions normally. The ch<u>oice is yours.</u>

# **ADVANCED** MATERIALS

So what's it made of? Which blade steel is best? Just a couple of the questions we are asked when people see our knives. and the answers come down to this- Benchmade uses a variety of modern materials specially selected for their superior performance characteristics. We strongly believe that if you're going to put this much effort into designing a custom quality cutting tool, then it only makes sense to build it with materials that compliment its form and enhance its function. And in some instances, it's more than just selecting a certain material; it's what we do to it to bring out the extra edge that sets us apart from everyone else. Bottom line, we would much rather overbuild a knife than risk the alternative. We thought you would like that too.

### **BLADE STEELS & FINISHES**

### 154CM

An American-made premium grade stainless steel originally developed for tough industrial applications. Known for its best all-around qualities, it offers great corrosion resistance with good toughness and edge quality.

### **S30V**

An American-made and developed premium grade stainless steel created especially for knives. It is a powder-made steel with a uniform carbide distribution and clean steel properties. As a blade material, it offers excellent corrosion resistance and superb edge qualities.

### **D2**

An air-hardened tool steel that offers good corrosion resistance and excellent mileage in wear resistance. A good choice for hard use applications.

### 440C

A high-chromium stainless steel with a terrific balance of good hardness and corrosion resistance. 440C takes a nice edge and is fairly easy to resharpen. An excellent valuepriced steel for its performance.

STEEL	CARBON	CHROMIUM	COBALT	NITROGEN	MANGANESE	MOLYBDENUM	NICKEL	PHOSPHOROUS	SILICON	HdINS	TUNGSTEN	VANADIUM	HRC
154CM	1.05	14.00		•	0.50	4.00	•	ı	0.30		•	•	58-60
ATS-34	1.05	14.00			0.40	4.00	ı	0.03	0.35	0.02			58-60
S30V	1.45	14.00	ı	•	0.50	2.00	ı	·	0.50	ı		4.00	58-60
X15 T.N	0.40	16.00	ı	ı	ı	2.00	I	< 0.02	ı	< 0.005		0.35	58-60
MZ	0.85	4.15		0.30	0.30	5.00	0.30	ı	0.30	ı	5.50-6.75	1.95	60-65
D2	1.50	12.00	ı	0.30	0.60	1.00	0.30	ı	0.60	ı		1.00	57-61
440A	0.65	17.00			1.00	0.75	ı	0.04	1.00	0.03			55-57
069N	1.07	17.00	1.50		0.40	1.10	•	,	0.40		•	0.10	58-60
440C	0.75	17.00		•	1.00	0.75	ı	0.04	1.00	0.03	•	•	58-60
8CR14MOV	0.75	14.50		•	1.00	0.20		0.03	1.00	0.03		0.20	57-58
AUS-8	0.75	14.00		0.49	0.50	0.10	0.49	0.04	1.00	0.03		0.20	58-59
1095	1.00				0.40	ı		0.04		0.05			57-60
AUS-10	1.00	14.00	1	0.49	0.50	0.10	0.49	0.04	1.00	0.03		0.20	29-60
BG-42	1.15	14.50			0.50	4.00		,	0.30			1.20	61-63
CPM(T)440V	2.15	17.00			0.40	1.00			0.40			5.50	55-57
9CR13COMOV	0.85	13.50	1.00		1.00	0.20		-				0.20	57-58

### N690

An Austrian made stainless steel, which is comparable to 440C in performance and value. Keen edge qualities with great corrosion resistance.

### X15-TN

This French steel was developed for the aircraft industry for jet ball bearings, as well as the medical industry for scalpels. It has the ability to resist rust in the worst of conditions while maintaining ample edge retention. The capability behind this steel is in the way it is manufactured, resulting in the finest steel for use in harsh environments such as salt water. The edge on an X-15-TN blade is easier to maintain.

### DAMASCUS

A specially forged, layered steel made up of a variety of steels. It offers remarkable toughness and edge quality. For finishing, the surface layers or lines are exposed through an acid etch which creates a very unique visual effect. Used in special applications due to its inherent high cost and artistic nature.

### **BK1® COATING**

A matte black coating that provides excellent corrosion protection exceeds the ASTM-117 spec for saltwater, and possesses higher scratch resistance.

### **BT2® COATING**

A proprietary blade coating that is Xylan® based to provide excellent corrosion resistance which exceeds the ASTM-117 spec for saltwater and increases surface lubricity.

### **BP1 COATING**

Black Pearl (BP) is a PVD (physical vapor deposition) coating made up of Titanium Carbo-Nitride (TiCN). It is a darker, near black, scratch-resistant coating with nice decorative qualities.

### **COMBOEDGE®**

It denotes our partial serration on the plain edge blade configuration. Benchmade's serration pattern offers ideal cutting ability for fibrous materials such as webbing, straps, netting, or rope.

### HEAT-TREATMENT

Over the years we have developed a "special recipe" for heat-treating our blade steels. This process maximizes the steel's molecular structure for a custom toughness and Benchmade superior performance. All steels may be created equally, but that is where it stops when it comes to Benchmade.

### HANDLES

### CARBON FIBER

A contemporary, premium composite of thin strands of carbon tightly woven into various weave patterns, then set in resin, which is most commonly clear but can be color tinted. It offers great looks and is exceptionally strong for its minimal weight.

### MICARTA

Layers of linen cloths soaked in resin and pressured together. Most commonly used on more stylish knives due to its rich color finish qualities.

### 6061 T-6 ALUMINUM

A nonferrous metal originally developed as a premium aircraft grade aluminum, it offers a solid handle form and function at a nominal weight. Most typically color anodized.

### **KRATON**<sup>®</sup>

A thermoplastic elastomer offering excellent flexibility and memory elasticity even under harsh conditions. It is over-molded onto the handle for added grip surface and tactile qualities.

### NORYL GTX

A modern engineered plastic offering high-strength, minimal flex, and optimally lightweight properties. Molded to form.

### G10

An extremely durable makeup of layers of fiberglass soaked in resin, then highly compressed and baked. Impervious to moisture or liquid and physically stable under climate change. Most commonly black, but is available in various colors too.

### **ZYTEL**®

A lightweight glass-filled nylon engineered for strength and durability. Widely used throughout the auto industry in engine-related components. Molded to form.

### **KYDEX**<sup>®</sup>

A mixture of acrylic and PVC which offers outstanding impact and chemical resistance as well as fire retardancy. Widely used in the auto and aerospace industry. Molded or thermo-formed.

### DELRIN

A lightweight and durable engineered polymer with low-wear properties. Used throughout the auto industry. Molded to form.

### VALOX

A reinforced resin with excellent stiffness, strength, and dimensional stability. Molded to form.

### ANODIZATION

An electrochemical process used for adding color to titanium surfaces. A combination of chemical bath and electrical voltage level generates the desired color. A similar process is used for aluminum with the addition of a chemical coloring bath.

### LINERS

### 6AL 4V-TITANIUM

Considered an exotic metal alloy (Titanium + 6% Aluminum + 4% Vanadium) with an excellent strength to weight ratio which offers exceptional performance in a knife. Titanium is corrosion resistant to natural elements as well as many industrial chemicals.

### **420J STAINLESS STEEL**

A common knife grade with low carbon, high chromium content steel which offers excellent bend toughness and wear ability. It offers excellent corrosion resistant characteristics as well. Also used in handles.

### SHEATHS

### **BALLISTICS NYLON**

A heavy duty woven nylon fabric originally developed for use in bullet proof vests and body armor. Offers great lightweight sheath durability.

### **SANTOPRENE®**

A thermoplastic elastomer which is molded to specification. It offers excellent flexibility with high tear strength and fatigue resistance. Resistance to many harsh chemicals. These features contribute to improved performance in a range of tough jobs.

### LEATHER

A natural material dating back to man's earliest beginnings in the knife world. It can be easily dyed and tooled for desired visual effect. Offers traditionally accepted levels of performance and design.

The following are registered trademarks of their respective companies: Delrin<sup>®</sup>, E.I. du Pont de Nemours & Company; Zytel<sup>®</sup>, E.I. du Pont de Nemours & Company; Kydex<sup>®</sup>, Kleerdex Company; Noryl GTX<sup>®</sup>, General Electric Company; Xylan<sup>®</sup>, Whitford Worldwide Corporation; Kraton<sup>®</sup>, Kraton Polymers Company; Santopreme<sup>®</sup>, Advanced Elastomer Systems

### **MODEL FEATURE CODES**

These codes appear after the Benchmade model numbers. They identify particular feature variations within each model. (Example: Model 140SBK is a Model 140 knife which features partially serrated ComboEdge and BK1 black corrosion resistant coating on the blade).

(NO CODE)	Plain edge/no blade coating
	ComboEdge™ (partially serrated)/no
	blade coating
BK	Plain edge black corrosion
	resistant coated blade
SBK	ComboEdge (partially serrated)
	black corrosion resistant coated blade
	Black anti-reflective, corrosion
	resistant coated blade (Red Class)
SB	ComboEdge (partially serrated)/ black
	anti-reflective coated blade (Red Class)
OD	Olive Drab color handle
SL	Skyline Camouflage™ patterned handle
SN	Sand Camouflage color handle
CF	Carbon Fiber Handle
-RED	Red color handle
SLV	Silver color handle
-BLU	Blue color handle
-YEL	Yellow color handle
-BLK	Black color handle
-PNK	Pink color handle
	Mother-of-Pearl
A	Abolone
BT	BT2® black corrosion resistant coated blade
BP	BP1 Charcol color, scratch
T1/	resistant coating
-TK	Tether Kydex® friction-fit sheath

	Soft sheath for rescue hook
ADC	Army Digital Camouflage color sheath
	Trainer blade with red handle
	Bali-song trainer with red handle
D2	D2 Blade Steel
H20	X15-TN steel, 100% corrosion resistant
	Damascus Blade
СР	Clam pack

Occasionally we may do a limited edition of a model where the model number does not change but does get an addition to the ending, such as -01 or -02 (example: Gold Class 705-01 and 705-02)

Every effort is made to ensure the accuracy of the prices and information presented in this catalog. However, we reserve the right to rectify any and all errors prior to any sale transactions. This catalog is produced annually. Check website for the latest information.

Prices shown are at suggested retail (U.S. currency). Actual purchase prices may vary. All pricing and product specifications are subject to possible change without prior notice.

# **EXTRAS**MAINTENANCE

There's more to Benchmade than just great knives. We also offer you the service and support to back up or enhance the performance of our knives. From the finest customer service in the industry to branded clothing and specialty items—it's all available for you to take advantage of. And if you find that something is missing or needs improvement, we want to hear about it.





Occasionally you may want to adjust blade tension, remove the carry-clip or simply check for any loosened screws, so we offer this handy kit for those purposes. Kit includes various bit sizes, and bit holder/extension all self-contained in a molded plastic case which doubles as the handle. Made in Taiwan.

981084F Blue Box \$12



### BLUELUBE™/BLUELUBE CLEANER

Introducing a newly formulated technology to help keep those knives tuned for smooth function. Start off with BLUELUBE Cleaner to flush and prep the moving parts for a fresh application of BLUELUBE. BLUELUBE not only lubricates, it prevents rust and corrosion, too. Both formulas work in tandem to enhance overall knife function and keep things moving like a well-oiled machine (without the build up). Made in USA.

983901F BLUELUBE Cleaner (4oz bottle) \$7.95 983900F BLUELUBE (1.25oz bottle w/ nozzle) \$6.50

### **REDI-EDGE® KNIFE SHARPENERS**

For a quick and easy to use field edge when you're out in the middle of nowhere. Both models use micro carbon carbide sharpening blades placed at a 600 included angle, which you draw the knife edge/blade through to put an effective field edge on.



(A.) The Tactical Pro is the larger of the two at 3.00" in length, yet stows easily for go everywhere carry. This model also features a ceramic honing surface on one facing to provide for a quick means to smooth the edge.

### 983902F Redi-Edge Tactical Pro Sharpener \$24.95

(B.) The Mini-Tactical Pro is a pocket carry at 2.00" in length. You still get the same great field sharpener performance. Does not include the honing surface.

983903F Redi-Edge Mini Tactical Pro Sharpener \$19.95

# EXTRASATTACHMENT

### **FOLDER POUCH (MOLLE® Compatible)**

These snap-over hood closure pouches secure the knife well and can be used for belt carry with the Malice® clip (included), and are Molle system enabled too. Heavy stitch and elasticized fit offer a true fit. Available in 3 color options. Made in USA

A. 983466F Black MOLLE Folder Pouch \$20

- B. 983853F Foliage Green MOLLE Folder Pouch \$20
- C. 983467F Coyote MOLLE Folder Pouch \$20

### 140/141 FIXED SHEATH (MOLLE® Compatible)

Sheaths come standard with Malice clip and Velcro® adjustable belt hanger for belt carry. Heavy stitch and hard liners stow the knife securely and a snap-around closure snugs the handle. Available in 3 color options. Made in USA.

D. 983468F Black MOLLE Fixed Soft Sheath \$50 E. 983854F Foliage Green MOLLE Fixed Soft Sheath \$50 F. 983469F Coyote MOLLE Fixed Soft Sheath \$50

### 155/158 FIXED SHEATH KIT

Based on the 140/141 soft sheaths. Built tough enough for any mission. Made in USA. (Only Black Pictured)

G. 984143F Black MOLLE Fixed Sheath \$60 984145F Coyote MOLLE Fixed Sheath \$60 984144F Foliage Green MOLLE Fixed Sheath \$60

### **5HOOK/7HOOK POUCH (MOLLE® Compatible)**

These Velcro® hood closure pouches secure the 5 Rescue Hook for belt carry, and are MOLLE system enabled with the Malice® clip (sold separately). Available in 3 colors. Made in USA.

H. 981494F Black MOLLE 5 Hook Pouch \$8

- I. 983856F Foliage Green MOLLE 5 Hook Pouch \$8
- J. 983855F Coyote MOLLE 5 Hook Pouch \$8
- K. 984166F Black MOLLE 7 Hook Pouch \$10
- L. 984205F Foliage Green MOLLE 7 Hook Pouch \$10
- M. 984204F Coyote MOLLE 7 Hook Pouch \$10

### MALICE CLIPS

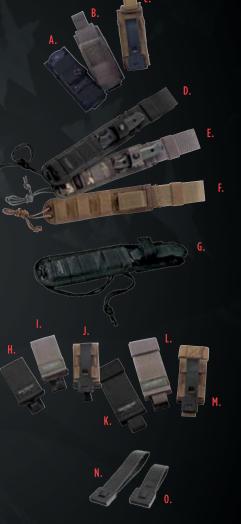
Injection molded connecting-clip to attach sheaths to Molle systems, or to use as a belt loop style carry. Clips securely closed with a snap-lock.

N. 983551F Large Malice Clip (4.75" size) \$2 0. 983550F Small Malice Clip (3" size) \$1.50

We offer several carry accessories so you can modify your Benchmade sheaths to better suit your particular carry needs. These include: P Metal-clip w/lash tab; O Molded bell loop with bridge/hardware; R Tek-Lok® and S Perma-Clips®; and T Carry-Strap w/lash tab. (NOTE: Some items are limited to model specific applications). Individual lash tabs not pictured.

P. 981607F Metal-Clip w/lash tab

- (fits Model 5, 100, 140, 141, 145, 160, 175, 10510) \$10 Q. 981608F Molded Belt-Loop w/bridge
- (fits Model 100, 140, 141, 145) \$10
- R. 981609F Tek-Lok®, large size \$15
- S. 981610F Perma-Clips® for large Tek-Lok (set of 2) \$4
- T. 981611F Carry-Strap w/4-way lash-tab \$10 981612F (no pic) Lash-Tab (sewn onto clothing or gear) \$5









### 140/141 HANDLE REPLACEMENT KIT

U. 140/141 BLK Black Handle Kit \$120 140/141 (no pic) FG Foliage Green Handle Kit \$120

### SAFARILAND® HOLSTER SHEATH ATTACHMENT KIT

V. 984135F Safariland Sheath Attachment Kit \$12 SAFARILAND\* is a registered trademark of Armor Holdings, Inc.

# **EXTRAS**CLOTHING





### ONE CHANCE, ONE CUT TEE

Black tee with slogan on front, white butterfly logo on left back, and text-mark logo on sleeve. M, L, XL, 2XL \$25

### PROPERTY OF BENCHMADE TEE

Ash tee with "Property of Benchmade Knife Co." on front and stylized 2007 butterfly on left sleeve. M, L, XL, 2XL \$25

### FAILURE IS NOT AN OPTION TEE

Black tee with slogan on front, white butterfly logo on left back, and text-mark logo on sleeve. M, L, XL, 2XL \$25

### PROPERTY OF BENCHMADE HOODY

Ash hoody with "Property of Benchmade Knife Co." on front and stylized Benchmade logo on left sleeve. S, M, L, XL, 2XL \$40

### **BLACK/GRAY SPORT JACKET**

Designer styled urban look in a lightweight jacket. A nylon/ cotton shell with nylon mesh and taffeta lining. Zippered front, adjustable cuffs, zippered sleeve pocket and other functional features. S, M, L, XL, 2XL \$80

### **FLEXFIT® HAT**

Black with silver embroidered logo on facing and American flag embroidered on front left panel. S-M, L-XL \$20

### LOGO BEANIE

Dark gray with black trim stretch cap with embroidered logo on front left panel. One Size Fits All \$12





### LIFESHARP® SERVICE

There's never a dull moment with a Benchmade. That's right! We will gladly resharpen your Benchmade knife to a factory razor sharp edge (service does not apply to any serrated portion of the blade). If you prefer us to sharpen your blade, or if you may have neglected to maintain your edge for a while, simply ship your knife to us. We'll not only sharpen it, we will also inspect the knife for any warrantied repairs and "tune" the knife for optimum performance. Simply ship the knife to the Benchmade address, postage paid and insured. Please enclose your return shipping address with \$5.00 to cover return shipping charges.

### PERSONALIZED LASER MARKING

Put your name on it. Make it yours. Commemorate an event or outfit the club. Whatever the circumstance, now you can have your logo or artwork laser-etched onto any of the Benchmade knives. Depending on the particular model, the mark can be placed either on the blades, or in some models, on the handles. If you are interested in this special service, simply call a Benchmade customer service representative at 800.800.7427. Basic set-up charges and quantity restrictions do apply.

### THE ULTIMATE SOURCE BENCHMADE.COM

Stay connected with everything Benchmade. From views of every Benchmade model configuration to creating a list of your personal favorites for future reference and improvement of your Benchmade cyberspace experience. For the new Benchmade visitor, there's expanded product and technical information to make your "initiation" process easier. And for you Benchmade addicts, you can get your fix of the latest model introductions as well as share your knife knowledge and Benchmade experiences with the rest of the world. The web site also has a handy dealer locator so you can find your nearest source for cutting edge innovation close to home. Or, if you prefer, you can buy direct from the factory and have it shipped right to your door. So your inside track on everything Benchmade is only a click away at BENCHMADE.COM.

# WARRANTY

### LIMITED LIFETIME WARRANTY

Benchmade Knife Company, Inc. ("Benchmade") warrants to the original owner that this knife will be free from defects in materials and workmanship. Benchmade will, without charge, repair or replace, at Benchmade's option, any knife returned for Warranty work and found to be defective by Benchmade. The knife must be shipped by owner prepaid and insured freight, together with a description of the problem, and must be accompanied by the original bill of sale, your charge or credit card receipt or any satisfactory proof of the original date of purchase from a retail dealer. Any automatic knife returned for Warranty service from outside of Oregon must also include a copy of the owner's active police or military identification, or be returned through the authorized Benchmade dealer from whom the knife was originally purchased.

### NO EXCEPTIONS WILL BE MADE.

### WHAT IS COVERED

This Warranty covers replacement parts and labor

### WHAT IS NOT COVERED

This Warranty does not cover normal wear, resharpening of the blade, damage caused by neglect, misuse or the failure to perform normal or necessary maintenance, disassembly of any knife by any person other than Benchmade's Warranty department, or shipping costs for returned knives.

Do not use your new knife as a screwdriver, prybar, chisel or punch. Do not throw your knife or use it for any purpose other than cutting. Do not disassemble your knife. Do not sharpen your knife on a power grinding wheel. Any of these acts will void your Warranty. MINIMUM CHARGE TO REASSEMBLE A KNIFE WHEN THE WARRANTY HAS BEEN VOIDED IS \$20 PLUS PARTS.

Repair or replacement as provided under this Warranty is the exclusive remedy of the consumer. Benchmade shall not be liable for any incidental, reliance, or consequential damages or breach of implied Warranty on this product, including any damage to person or property. Benchmade's liability under any circumstances is limited to the purchase price. Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This knife has only one use, as a cutting tool. Benchmade's knives carry no warranty except as expressly contained herein. Benchmade disclaims all warranties of merchantability and fitness for a particular purpose other than for use as a cutting tool. There are no warranties which extend beyond the description contained herein.

Please review the Warranty information and proper knife care instructions provided with each knife.

### ORDERING OF AUTOMATIC KNIVES

Automatic knives are available for sale in Oregon state. All orders for automatic knives must be on departmental purchase order or letterhead with wording to the effect that the knives will be used as duty items. All orders for automatic knives must be faxed or mailed. We cannot accept phone orders for automatic knives. The sales of automatic knives is Federally regulated (refer to catalog inside cover for Federal Statutes), always check permissibility within your state or locality as non-Federal personnel may be precluded from ownership or use by State laws. NO EXCEPTIONS WILL BE MADE.

The purchase, use and ownership of knives is subject to a wide variety of local laws and regulations. It is impossible for Benchmade Knife Company to know or interpret all of these laws. It is the responsibility of the buyer to be aware of the laws which govern them in their specific area wherever that may be. We encourage the responsible ownership and use of knives as one of mankinds oldest tools. Be smart and be safe.

### SHIPPING OF AUTOMATIC KNIVES

All AUTOMATIC knives shipped by Benchmade will be done via the following couriers, UPS, FedEx, etc. and CANNOT be shipped through the U.S. Postal Service. Also please note that all returns of automatic knives must be shipped via alternate couriers, UPS, FedEx, etc. This in accordance with the policies of the U.S. Postal Service. Thank you

### ARE ASSIST OPEN KNIVES LEGAL?

The way that the Benchmade assist opener knives are designed and built, they are not considered an automatic or switchblade under Federal interpretations. The Optimiser® and new Nitrous™ assist mechanisms must be initiated with the user manually overcoming the pull of the torsion bar or, split liner systems to activate the assist function. This is done through the use manually or, physically having to engage the blade first before opening. And, as an added safety feature, the Benchmade assist openers must have their blades rotated open to an approximately 20 to 30-degree open angle BEFORE the assist engages. This eliminates the need and complication of a secondary safety mechanism.

Even though the Benchmade assist opener models are not classified as automatics or switchblades, it is still recommended that the user research and verify the legalities in their own specific areas. Knife laws and regulations are subject to local interpretations and may change frequently.

You may also contact the American Knife and Tool Institute (AKTI) for assistance or, you can choose to become a member and help to protect your knife freedoms.

### WWW.AKTI.ORG

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Other Patents Pending.

# **EDGED**WEAPONS**TRAINING**

Cutting Edge Training, LLC, is the premier police training company in the US. The "Tactical Duty Knife" courses were carefully designed to train the police officer, deputy, and agent how to reasonably and effectively employ the knife in those lastditch situations where survival is doubtful and often sadly results in a police funeral.

In addition, Cutting Edge Training takes "Tactical Duty Knife" a step further by training officers in the latest risk management strategies of articulating the objective reasonableness of the officer's force response. This dual approach—ultimate practicality with cutting edge risk management practices combined with the political sensitivity to the police use of the knife—makes Cutting Edge Training's knife training the premier police training course in the world.

Our knives, when used for defense purposes, are life-saving tools and Cutting Edge Training's program employs the most effective method of teaching officers how to use the knife effectively in an incredibly short period of time. The liability awareness and reduction aspects of this training are nothing less than outstanding and should be a required component of any force response course.

As Cutting Edge Training emphasizes throughout its training, this is not a "slash and gash" or a "ripper" class. They don't teach "knife-fighting" to cops because officers don't fight with knives. These "Tactical Duty Knife" courses completely avoid a "military" or "martial arts" orientation to police knife employment.

IF YOU ARE INTERESTED IN OBTAINING THE FINEST TRAINING POSSIBLE IN THE RATIONAL USE OF AND DEFENSE AGAINST EDGED WEAPONS FOR LAW ENFORCEMENT AND MILITARY, CONTACT BENCHMADE CUSTOMER SERVICE AT 800.800.7427, OR CONTACT GEORGE WILLIAMS WITH CUTTING EDGE TRAINING DIRECTLY AT 360.671.2007 OR TRAINING@CUTTINGEDGETRAINING.ORG.

> TRAINER HANDLES ARE RED IN COLOR FOR POSITIVE IDENTIFICATION

> > MODEL 5000T

## NEWPRODUCT 1100 PENSERIES BENCHMADE design

Ergonomic Pattern Provides Superior Grip and Comfortable Texturing

Appearance and Wear

CNC Machined Body, Cap and Pen Tip

Non-Reflective Components for

Ink Cartridges Manufactured for Benchmade by Fisher Pen Company

**BP-1 Coated Stainless Pen Clip** 

Sure co.

BENCHLADE

PEN CONFIGURATIONS

 TIOODESIGNER
 Benchmade

 PEN CAP
 Cap Snaps Securely, Both Open and Closed with Internal O-Ring Fitting

 PEN SPECS
 Charcol Anodized Body, and Blue or Jet. Black Pen Grip; CNC Machined 6061 T-6

 Aluminum Body, Cap and Grip, Removable BP-1 Coated Stainless Clip; Replacable Fisher

 Space Pen Ink Cartridges (Available Through Benchmade)

 ONFIGURATIONS
 1000-1520 (Anodized Startior WAnodized Bue Pen Tip)

 1100-2 \$120 (Anodized Charcol Exterior W/Anodized Jet Black Pen Tip)

PEN LENGTH	3.47" (8.81cm)
PEN THICKNESS	0.50" (1.27cm)
OPEN W/OUT CAP	5.25" (13.34cm)
CLOSED W/ CAP	5.33" (13.54cm)
WEIGHT	1.30oz (36.85g)
COUNTRY OF ORIGIN	USA



BENCHMADE KNIFE COMPANY, INC 300 BEAVERCREEK ROAD OREGON CITY, OREGON 97045 USA

**TELEPHONE** 800.800.7427 503.655.6004 FAX 503.655.6223 503.655.7922

EMAIL INFO@BENCHMADE.COM

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